

# TEST REPORT IEC 60825-1 Safety of laser products -Part 1: Equipment classification and requirements

Report Number :	SHES220901677671
Date of issue:	2022-10-10
Total number of pages:	16
Name of Testing Laboratory preparing the Report:	SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.
Applicant's name:	Qingdao Vzense Technology Co., Ltd.
Address:	3 Building, Qingdao Research Institute of Beihang University, No. 393 Songling Road, Laoshan District, 266100 Qingdao, Shandong, PEOPLE' S REPUBILIC OF CHINA
Test specification:	
Standard	IEC 60825-1:2014
Test procedure:	SGS-CSTC
Non-standard test method :	N/A
TRF template used :	IECEE OD-2020-F1:2021, Ed.1.4
Test Report Form No	IEC60825_1G
Test Report Form(s) Originator :	OVE
Master TRF:	Dated 2021-10-05
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Test item description 1	FOF Camera		
Trade Mark(s)	ense		
Manufacturer: S	Same as applicant		
Model/Type reference	DS77 Lite, DS77C Lite ,DS77 Pro, DS77C Pro		
Ratings	DS77 Lite, DS77C Lite:12-24V		
	DS77 Pro, DS77C Pro:12-24V≕or POE +		
L	aser Class 1		
Responsible Testing Laboratory (as ap	plicable), testing procedure and testing location(s):		
CB Testing Laboratory:	SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.		
Testing location/ address	: 588 West Jindu Road, Xinqiao, Songjiang, 201612 Shanghai, China.		
Tested by (name, function, signature)	: Nancy Zhang, PE		
Approved by (name, function, signature	e): Henry Hu, Reviewer		
Testing procedure: CTF Stage 1:	N/A		
Testing location/ address	:		
Tested by (name, function, signature)	:		
Approved by (name, function, signature	e):		
Testing procedure: CTF Stage 2:	N/A		
Testing location/ address			
Tested by (name + signature)	:		
Witnessed by (name, function, signature	re):		
Approved by (name, function, signature	e):		
Testing procedure: CTF Stage 3:	N/A		
Testing procedure: CTF Stage 4:	N/A		
Testing location/ address	:		
Tested by (name, function, signature)	:		
Witnessed by (name, function, signature	re):		
Approved by (name, function, signature	e):		
Supervised by (name, function, signatu			
	·		

List of Attachments (including a total number of pages in each attachment): Attachment 1: Photo documentation (total 1 page).			
Summary of testing:			
-			
<b>Tests performed</b> (name of test and test clause): Full tests	<b>Testing location:</b> SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.		
	588 West Jindu Road, Xinqiao, Songjiang, 201612 Shanghai, China.		
Summary of compliance with National Dif —	ferences (List of countries addressed):		
Use of uncertainty of measurement for de	ecisions on conformity (decision rule) :		
applicable limit according to the specification	standard, when comparing the measurement result with the on in that standard. The decisions on conformity are made nty ("simple acceptance" decision rule, previously known as		
Other: (to be specified, for example wh accreditation requirements apply)	en required by the standard or client, or if national		
Information on uncertainty of measurement: The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE. IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the			
customer.	is not necessary unless required by the test standard or		
Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.			



Test item particulars				
Classification of installation and use: —				
Supply Connection	-			
·				
Possible test case verdicts:				
- test case does not apply to the test object : 1	N/A			
- test object does meet the requirement F	P (Pass)			
- test object does not meet the requirement: F	F (Fail)			
Testing:				
Date of receipt of test item: 2	2022-09-13			
Date (s) of performance of tests 2	2022-09-13 to 2022-09-30			
General remarks:				
"(See Enclosure #)" refers to additional information app "(See appended table)" refers to a table appended to the				
Throughout this report a $oxtimes$ comma / $oxtimes$ point is use	ed as the decimal separator.			
Throughout this report a 🖄 comma / point is used as the decimal separator. This document is issued by the Company subject to its General Conditions of Service printed overleaf, available on request or accessible at <u>http://www.sgs.com/en/Terms-and-Conditions.aspx</u> and, for electronic format documents, subject to Terms and Conditions for Electronic Documents at <u>http://www.sgs.com/en/Terms-and-Conditions/Terms-e-Document.aspx</u> . Attention is drawn to the limitation of liability, indemnification and jurisdiction issues defined therein. Any holder of this document is advised that information contained hereon reflects the Company's findings at the time of its intervention only and within the limits of Client's instructions, if any. The Company's sole responsibility is to its Client and this document does not exonerate parties to a transaction from exercising all their rights and obligations under the transaction documents. This document cannot be reproduced except in full, without prior written approval of the Company. Any unauthorized alteration, forgery or falsification of the content or appearance of this document is unlawful and offenders may be prosecuted to the fullest extent of the law. Unless otherwise stated the results shown in this test report refer only to the sample(s) tested and such sample(s) are retained for 30 days only.				
Manufacturer's Declaration per sub-clause 4.2.5 of IE				
includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	<ul> <li>☐ Yes</li> <li>☑ Not applicable</li> </ul>			
When differences exist; they shall be identified in the	e General product information section.			

Name and address of factory (ies).....: Same as applicant

#### General product information and other remarks:

The product covered in this report are TOF Camera, all the models have the same laser, except appearance, after reviewer, model DS77C Lite was chose for test.

The product is classified to **Class 1** laser product by the client because he considers all errors and statistical uncertainties that he knows from the production process and this is acceptable.

According to client's requirement, fault condition was not considered.

The products have been classified as **Class 1** laser products.

Following information should be on the manual:

a) adequate instructions for assembly, maintenance and safe use and description of the classification limitations, if appropriate.

b) additional warning for Class 1M and 2M

c) laser beam parameters for radiation above the AEL of Class 1 (Wavelength; Beam divergence; Maximum power or energy output)

d) safety instruction for embedded laser products and other incorporated laser products.

e) MPE and NOHD for Class 3B and 4 laser products; For collimated beam Class 1M and 2M lasers the extended NOHD (ENOHD).

f) information for the selection of eye protection.

g) reproduction of all required labels and warnings.

h) location of laser apertures

i) list of controls, adjustments of procedures for operation and maintenance - and warning statement.

j) information (compatibility requirements) about laser energy source if not incorporated.

k) additional warning for Class 1, 1M, 2, 2M, and 3R regarding skin or corneal burns.

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### IEC 60825-1

Clause	Requirement + Test	Result - Remark	Verdict

4	CLASSIFICATION PRINCIPLES		
4.3	Classification rules		
4.3 a	Radiation of a single wavelength	940.5 nm	Р
4.3 b	Radiation of multiple wavelengths		N/A
	1) Laser product emits at two or more wavelengths shown as additive in Table 1		N/A
	<ol> <li>Laser product emits at two or more wavelengths not shown as additive in Table 1</li> </ol>		N/A
4.3 c	Radiation from extended sources (see 5.4.3)		Р
4.3 d	Non-uniform, non-circular or multiple apparent source		N/A
4.3 e	Time bases		
	1) 0,25 s		N/A
	2) 100 s		Р
	3) 30000 s		N/A
4.3 f	Repetitively pulsed or modulated lasers	t <sub>pulse</sub> =1.3ms f=222Hz Ti=5*10 <sup>-6</sup> s	P
	1) Any single pulse	Refer to test result	Р
	2) Average power for pulse trains	Refer to test result	Р
	3) Pulse duration $t \le T_i$ Number of pulses N and C <sub>5</sub>	Refer to test result	Р
	3) Pulse duration t > $T_i$ Number of pulses N and C <sub>5</sub>	Refer to test result	Р
4.4	Laser products designed to function as conventional lamps.		N/A
	$\alpha$ measured at 200 mm distance from closest point of human access ( $\alpha$ > 5 mrad).		N/A
	Un-weighted radiance L measured at 200 mm distance (comparison with $L_T = 1 \text{ MWm}^{-2}\text{sr}^{-1}/\alpha$ ) under reasonably foreseeable single fault conditions.		N/A
	Evaluation of emission according to IEC 62471 series (optional): Standard applied (IEC 62471 series) Risk Group Labelling		N/A
	Classification of product based on accessible laser radiation (if no laser radiation accessible: Class 1).		

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Clause	Requirement + Test
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Result - Remark

Verdict

5	DETERMINATION OF THE ACCESSIBLE EMISSIC PRODUCT CLASSIFICATION	ON LEVEL and	
5.1	Tests		
	Compliance under reasonably foreseeable single fault conditions.	According to client's requirement, fault condition was not considered.	N/A
5.3	Determination of the class of the laser product :		
	For Class 1C: vertical safety standard applied with requirements for Class 1C.		
5.4	Measurement geometry		
5.4.1	General		
5.4.2	Default (simplified) evaluation		
	Conditions applied	Condition 1 and Condition 3	Р
	Aperture diameter:	50 mm (for Condition 1) 7 mm (for Condition 3)	Р
	Reference point :	Surface of diffuser	Р
	Measurement distance: (for each condition)	2000 mm (for Condition 1) 100 mm (for Condition 3)	Р
5.4.3	Evaluation condition for extended sources		Р
	Conditions applied	Condition 3	Р
	Most restrictive position: (distance from reference point)	100mm	Р
	Angular subtense of the apparent source $\alpha$ and C <sub>6</sub> : (for each condition)	Refer to test result	Р
5.4.3 a	Aperture diameters (for each condition)	7 mm (for Condition 3)	Р
5.4.3 b	Angle of acceptance (for each condition)	Refer to test result	N/A

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<u></u>		IEC 6082		
Clause	Requirement + Test		Result - Remark	Verdic
Measured	accessible laser radiation a	and comparison with	AEL:	
1. TEST C	CONDITIONS			
(1) Gene	ral requirement			
Tempe Relativ	rature: 20 – 25 °C e humidity: Max. 75 %			
	l operation ser is simulating normal ope	eration to emit intenti	onal optical power.	
(3) Fault c	ondition: According to client	t's requirement, fault	t condition was not considered.	
2. MEASL	JREMENT METHOD			
	rement of Peak wavelength ak wavelength of Laser is m	neasured under norm	nal operation	
For co	ring distance ndition 1: r = 2000mm. ndition 3: r = 100mm. ndition Skin Thermal hazard	: r = 0 mm		
(3) Measu	rement of radiant power (us	ed optical power me	ter)	
The radia	nt power emitted from Laser	of the product is me	asured under normal operation.	
mm and it			ugh a circular aperture stop having t of human access, consists of a le	
	aperture stop			
DUT	Lens d d deasuring distance r Imag	de ge distance	etector	
<ul> <li>■</li> </ul>		→		
	ig a diameter 7 mm and its l		er radiation is collected through a way from the apparent source, and	
	condition Skin Thermal Haz r 3,5 mm and its location is (		is collected through a circular aper apparent source.	ture stop havin
The meas source.	urement is performed at a p	osition to detect a m	aximum radiation emitted from the	apparent
After revie	w, test result under conditio	n 3 is stricter compa	red with condition 1	

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Clause	Requirement + Test	Result - Remark	Verdict

## 3. TEST RESULT

All below measurements were performed at dark room with ambient temperature  $24,5 \pm 0,5$  °C, Relative humidity  $60 \pm 5\%$ , the product was powered by AC-DC connector.

(1) Measurement of wavelength  $\lambda$ 1= 940.5 nm

(2) Measurement of laser radiant power

Normal operation:

For condition 3  $P_{\lambda 1}$ = 1,278 mW;

For condition Skin Thermal hazard: r = 0 mm P<sub> $\lambda 1$ </sub>= 3,34 mW;

### 4. CLASSIFICATION OF LASER RADIATION

(1) Compare the accessible emission level of radiation emitted from Laser of the product with the accessible emission limit of certain class. This comparison is evaluated using the measurement value under each condition. Accessible emission levels are measurement value or calculated from the measurement value if necessary.

(2) Time base The time base is 100 s.

(3) Correction factor for Laser Pulsed width=1,3ms, C<sub>5</sub>=1,0 (t> Ti,  $\alpha \le 5$  mrad) Evaluation condition for extended sources:  $C_4 = 10^{0,002(\lambda - 700)} = 3,03$ ;  $\alpha = 4,25$  mrad;  $C_6 = \alpha / \alpha \min = 4,25$  mrad / 1,5 mrad = 2,8; T2 = 10 × 10^{I(\alpha - \alpha} \min)^{198,5}s=10.7s

(4) Comparison with AEL

Condition	Evaluation method	Measured Emission level of laser	AEL Class 1	AEL Class 3B (mW)
Condition 3: r=100mm d=7mm	Extended evaluation	P=1,278 mW Q=5.8*10 <sup>-6</sup> J	$\begin{array}{l} \text{AEL}_{\text{single}} = 7 \times 10^{-4}  t^{0,75}  \text{C}_4  \text{C}_6  \text{J} \\ = 4.11^* 10^{-5}  \text{J} \\ \text{AEL}_{\text{s.p.train}} = \text{AEL}_{\text{single}} \times  \text{C}_5 = 4.11^* 10^{-5}  \text{J} \\ \text{AEL}_{\text{T}} = 3.32 \text{mW} \\ \text{AEL}  \text{s.p.T} = \text{AEL}_{\text{T}} / \text{PRF} = 1.5^* 10^{-5}  \text{J} \end{array}$	
Skin Thermal r=0mm d=3.5mm	Extended evaluation	3,34mW	—	500

#### **Conclusion:**

Measured laser radiation was not exceeding the AEL for Class 1. Therefore, the product was classified as **Class 1** laser product. Skin thermal was not exceeding the AEL for Class 3B.

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Verdict

Clause	Requirement + Test	R	esult - Remark

6	ENGINEERING SPECIFICATIONS	
6.2	Protective housing	
6.2.1	General	
	Protective housing prevents access to energy levels in excess of the AEL for Class 1.	N/A
	Protective housing prevents access to energy levels equivalent to Class 4 and withstands exposures under reasonably foreseeable single fault conditions.	N/A
	Maintenance of Class 1, 1C, 1M, 2, 2M, or 3R (access to emissions of Class 3B or 4 is prevented).	N/A
	Maintenance of Class 3B product (access to emission of Class 4 is prevented).	N/A
6.2.2	Service	N/A
6.2.3	Removable laser system (laser system complies with requirements of Clauses 6 and 7).	N/A
6.3	Access panels and safety interlocks	
6.3.1	Panel is intended to be removed during operation (or maintenance) and would give access to higher energy levels (see Table 13).	N/A
	Accessible emission (after removal of the panel) corresponds to product Class (designated by "X" in Table 13)	N/A
	Emission through the opening if interlocked panel of Class 1, 1C, 1M, 2, or 2M is removed (Emission < AEL of Class 1M or 2M).	N/A
	Emission through the opening if interlocked panel of Class 3R, 3B, or 4 is removed (Emission < AEL of Class 3R).	N/A
	Requirements regarding reasonably foreseeable single fault condition.	N/A
6.3.2	Override mechanism	N/A
	Behaviour of override in operation when the panel is replaced.	N/A
	Visible or audible warning for override mode.	N/A
6.4	Remote interlock connector	N/A
6.5	Manual reset	N/A
6.6	Key control	N/A
6.7	Laser radiation emission warning	

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		1	r
Clause	Requirement + Test	Result - Remark	Verdict

6.7.1	Laser product is a 3R ( $\lambda$ <400 nm; $\lambda$ >700 nm), 1C, 3B or 4 laser systems.	N/A
6.7.2	Audible or visible warning.	N/A
	Warning is failsafe or redundant.	N/A
	Viewing of the visible warning does not require exposure to emissions > AEL for Class 1M and 2M.	N/A
6.7.3	Operational control and laser aperture are provided with a warning device when they are separated more than 2 m from warning device.	N/A
6.7.4	Visible indication of output aperture if laser emission may be distributed through more than one output.	N/A
6.7.5	Switch for handheld Class 3R device must be depressed for emission (in lieu of emission indicator).	N/A
6.8	Beam stop or attenuator	N/A
6.9	Controls	N/A
6.10	Viewing optics	N/A
	a) Human access to laser radiation in excess of Class 1M prevented when the shutter is opened or attenuation varied.	N/A
	b) Opening of the shutter or variation of the attenuation prevented when exposure to laser radiation in excess of Class 1M is possible.	N/A
6.11	Scanning safeguard	N/A
6.12	Safeguard for Class 1C products	N/A
	a) Human access to laser radiation in excess of AEL for Class 1 measured under Condition 3 is prevented.	N/A
	<ul> <li>b) Human access to laser radiation in excess of AEL for Class 3B measured through 3,5 mm aperture at 5 mm distance from applicator is prevented.</li> </ul>	N/A
6.13	Walk-in access	N/A
	a) Means provided so that any person inside the housing can prevent activation of Class 3B or 4 laser hazards.	N/A
	b) A warning device provides adequate warning of emission to any person within the housing.	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
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	c) Where "walk-in" access during operation is intended or reasonably foreseeable, emission of laser radiation that is equivalent to Class 3B or 4 while someone is present inside the enclosure of Class 1, Class 2 or Class 3R product is prevented by engineering means.	N/A
6.14	Environmental conditions	
	- climatic conditions	N/A
	- vibration and shock	N/A
6.15	Protection against other hazards	
6.15.1	Non-optical hazards (product safety standard)	N/A
	- electrical hazards;	N/A
	- excessive temperature;	N/A
	- spread of fire from the equipment;	N/A
	- sound and ultrasonics;	N/A
	- harmful substances;	N/A
	- explosion;	N/A
6.15.2	Collateral radiation	N/A
6.16	Power limiting circuit	N/A

7	LABELLING		
7.1	General		
	Labels durable, permanently affixed		Р
	Labels clearly visible		Р
	Reading of labels is possible without exposure to laser radiation in excess of AEL for Class 1.		N/A
	Colour combination		Р
	Labelling impractical due to the size or design of the product.		Р
	Warning label – Hazard symbol (Figure 3)		Р
7.2 - 7.7	Text on explanatory label or pictogram (laser class, warning text)		Р
7.8	Aperture label		Р
7.9	Radiation output and standards information		
	Max output of laser radiation:		N/A
	Pulse duration:	1ms	Р

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Clause	Requirement + Test	Result - Remark	Verdict

	Emitted wavelength(s):	940nm	Р
	Name and publication date of the standard :	IEC 60825-1:2014	Р
7.10	Labels for access panels		
7.10.1 a) – f)	Labels for panels - warning wording used :	See label	Р
7.10.2	Labels for safety interlocked panels - Warning wording used		N/A
7.11	Warning for invisible laser radiation	Warning laser	Р
7.12	Warning for visible laser radiation		N/A
7.13	Warning for potential hazard to the skin or anterior parts of the eye - warning wording used		N/A

8	OTHER INFORMATIONAL REQUIREMENTS		
8.1	Information for the user		
	a) adequate instructions for assembly, maintenance and safe use and description of the classification limitations, if appropriate.		Р
	b) additional warning for Class 1M and 2M		N/A
	c) laser beam parameters for radiation above the AEL of Class 1		
	Wavelength:	940nm	Р
	Beam divergence:	-	N/A
	Pulse pattern:     (pulse duration, repetition rate,)	-	N/A
	Maximum power or energy output::		N/A
	d) safety instruction for embedded laser products and other incorporated laser products.		Р
	<ul> <li>e) MPE and NOHD for Class 3B and 4 laser products;</li> <li>For collimated beam Class 1M and 2M lasers the extended NOHD (ENOHD).</li> </ul>		N/A
	f) information for the selection of eye protection.		Р
	g) reproduction of all required labels and warnings.		Р
	h) location of laser apertures		Р
	i) list of controls, adjustments of procedures for operation and maintenance - and warning statement.		Р
	j) information (compatibility requirements) about laser energy source if not incorporated.		Р

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	k) additional warning for Class 1, 1M, 2, 2M, and 3R regarding skin or corneal burns.	Р
	I) Information for Class 1C products (e.g. warning that repeated application may pose a risk).	N/A
8.2	Purchasing and service information	Р
	a) safety classification of each laser product stated in all descriptive material (e.g. brochures).	Р
	b) adequate instructions for servicing available:	Р
	<ul> <li>warnings and precautions regarding exposure of laser emission above Class 1</li> </ul>	
	maintenance schedule	
	<ul> <li>list of controls and procedures that could increase accessible emissions</li> </ul>	
	<ul> <li>description of displaceable parts</li> </ul>	
	<ul> <li>protective procedures for service personnel</li> </ul>	
	<ul> <li>reproduction of labels and hazard warnings</li> </ul>	

9	ADDITIONAL REQUIREMENTS FOR SPECIFIC LASER PRODUCTS	
9.1	Applicable other parts of the standard series IEC 60825	
	IEC 60825-2 (Safety of optical communication systems)	N/A
	IEC 60825-4 (Laser guards)	N/A
	IEC 60825-12 (Safety of free space optical communication systems used for transmission of information)	N/A
9.2	Medical laser products: Class 3B and Class 4 medical laser products comply with IEC 60601-2-22	N/A
9.3	Laser processing machines: Comply with IEC/ISO 11553 series.	N/A
9.4	Electric toys: Comply with IEC 62115	N/A
9.5	Consumer electronic products: Comply with IEC 60950 (IT-equipment) or IEC 60065 (AV equipment)	N/A

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Attachment 1: Photo documentation		
Details of:	Over view	
View: yeneral front rear right left top bottom internal		

Details of:

Over view



---End of Report---