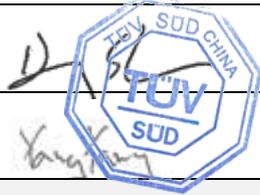


	Test Report issued under the responsibility of: NCB TÜV SÜD PSB Pte Ltd. 15 International Business Park, TÜV SÜD @ IBP, Singapore 609937	
TEST REPORT IEC 60825-1 Safety of laser products - Part 1: Equipment classification and requirements		
Report Number : 147-215331-100 Date of issue : 2022-08-16 Total number of pages : 21		
Name of Testing Laboratory preparing the Report : TÜV SÜD Certification and Testing (China) Co., Ltd.		
Applicant's name : Qingdao Vzense Technology Co., Ltd. Address : 3 Building, Qingdao Research Institute of Beihang University, No. 393 Songling Road, Laoshan District, 266100 Qingdao, Shandong, PEOPLE'S REPUBLIC OF CHINA		
Test specification: Standard : IEC 60825-1:2014 Test procedure : CB Scheme Non-standard test method : N/A		
TRF template used : IECEE OD-2020-F1:2021, Ed.1.4 Test Report Form No. : IEC60825_1G Test Report Form(s) Originator : OVE Master TRF : Dated 2021-10-05		
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General disclaimer: The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing NCB. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.		

Test item description :	TOF Camera	
Trade Mark(s)	Vzense	
Manufacturer	Qingdao Vzense Technology Co., Ltd. 3 Building, Qingdao Research Institute of Beihang University, No. 393 Songling Road, Laoshan District, 266100 Qingdao, Shandong, PEOPLE'S REPUBLIC OF CHINA	
Model/Type reference	DCAM550-U, DCAM550-P, DCAM550-E, DCAM560C Lite, DCAM560C Pro	
Ratings	DCAM550-U, DCAM560C Lite: 12-24V--- DCAM550-P, DCAM550-E, DCAM560C Pro: 12-24V--- or POE+ Laser Class 1, 940nm typical, Pulse duration: 17ns, 22ns, 33ns or 55ns, Class III	
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
<input checked="" type="checkbox"/>	CB Testing Laboratory:	TÜV SÜD Certification and Testing (China) Co., Ltd.
	Testing location/ address :	10 Huaxia Road (M), Dongting, Wuxi, 214100, Jiangsu, People's Republic of China
	Tested by (name, function, signature) :	Dong SHAO Project Handler
	Approved by (name, function, signature) ... :	Yang YANG Designated Reviewer
		
<input type="checkbox"/>	Testing procedure: CTF Stage 1:	
	Testing location/ address :	
	Tested by (name, function, signature) :	
	Approved by (name, function, signature) ... :	
<input type="checkbox"/>	Testing procedure: CTF Stage 2:	
	Testing location/ address :	
	Tested by (name + signature)	
	Witnessed by (name, function, signature) . :	
	Approved by (name, function, signature) ... :	
<input type="checkbox"/>	Testing procedure: CTF Stage 3:	
<input type="checkbox"/>	Testing procedure: CTF Stage 4:	
	Testing location/ address :	
	Tested by (name, function, signature) :	
	Witnessed by (name, function, signature) . :	

Approved by (name, function, signature)... :		
Supervised by (name, function, signature) :		

List of Attachments (including a total number of pages in each attachment):

Attachment No.1: EU Group Differences and National Deviations of EN 60825-1:2014+A11:2021 (16 pages)

Attachment No.2: Photographs of the item tested (12 pages)

Summary of testing:

All applicable tests as described in test cases and appended tables were performed.

The tests have been performed according to the following sequence:

Determine wavelength λ .

Determine angular subtense α of apparent source.

Determine measurement conditions (distance, aperture stop, time base, AEL)

Measure radiant power under normal condition.

Measure radiant power under single fault condition.

The product is classified as Class 1 laser product according to IEC/EN 60825-1:2014.

Tests performed

(name of test and test clause):

Complete tests were conducted on model DCAM550-P to represent other models.

The test results comply with the requirements of Class 1 laser product.

Testing location:

TÜV SÜD Certification and Testing (China) Co., Ltd.

10 Huaxia Road (M), Dongting, Wuxi, 214100, Jiangsu, People's Republic of China

Summary of compliance with National Differences (List of countries addressed):

European Group Differences and National Differences

The product fulfils the requirements of IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

Use of uncertainty of measurement for decisions on conformity (decision rule):

No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method").

Information on uncertainty of measurement:

The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE.

IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer.

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Copy of marking plate:

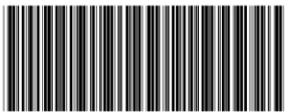
The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Label:

<p>DCAM550-U</p> <hr/> <p>3D TOF CAMERA,FOV 69*51,940nm</p> <p>SN(序列号): VD55U1CVB8280006P</p> <p>INPUT(输入): 12-24V =</p> <p>Vzense</p> <p>www.vzense.com</p> <p>MADE IN CHINA</p>	<p>Vzense 3D TOF CAMERA</p> <p>Model: DCAM550-U Company: Qingdao Vzense Technology Co., Ltd. Company Address: Room 3303, No.393 Songling Road, Qingdao, China Website: www.vzense.com</p> <p>产品型号: DCAM550-U 公司名称: 青岛维感科技有限公司 公司地址: 山东省青岛市崂山区松岭路393号3-3303 网址: www.vzense.com</p> <p><small>This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's license-exempt RSS (s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. This Class B digital apparatus complies with Canadian ICES-003.</small></p> <p>CLASS 1 LASER PRODUCT IEC 60825-1:2014</p> <p>ISO 9001 QUALITY ASSURANCE</p> <p>MADE IN CHINA</p>
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<p>Model:DCAM550-U</p> <p>H69 V51/940nm</p> <p>Production Date: 2022.03.08</p>	 VD55U1CVBC090123P	 Download
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<p>DCAM550-P</p> <hr/> <p>3D TOF CAMERA,FOV 69*51,940nm</p> <p>SN(序列号): VD55P1CVB8280006P</p> <p>INPUT(输入): 12-24V = or PoE+</p> <p>Vzense</p> <p>www.vzense.com</p> <p>MADE IN CHINA</p>	<p>Vzense 3D TOF CAMERA</p> <p>Model: DCAM550-P Company: Qingdao Vzense Technology Co., Ltd. Company Address: Room 3303, No.393 Songling Road, Qingdao, China Website: www.vzense.com</p> <p>产品型号: DCAM550-P 公司名称: 青岛维感科技有限公司 公司地址: 山东省青岛市崂山区松岭路393号3-3303 网址: www.vzense.com</p> <p><small>This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's license-exempt RSS (s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. This Class B digital apparatus complies with Canadian ICES-003.</small></p> <p>CLASS 1 LASER PRODUCT IEC 60825-1:2014</p> <p>ISO 9001 QUALITY ASSURANCE</p> <p>MADE IN CHINA</p>
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<p>Model:DCAM550-P</p> <p>H69 V51/940nm</p> <p>Production Date: 2022.03.08</p>	 VD55P1CVBC090123P	 Download
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DCAM550-E

3D TOF CAMERA,FOV 69*51,940nm

SN(序列号): VD55E1CVB8280006P

INPUT(输入): 12-24V = or PoE+




www.vzense.com



MADE IN CHINA

Vzense 3D TOF CAMERA

Model: DCAM550-E
 Company: Qingdao Vzense Technology Co., Ltd.
 Company Address: Room 3303, No.393 Songling Road, Qingdao, China
 Website: www.vzense.com

产品型号: DCAM550-E
 公司名称: 青岛维感科技有限公司
 公司地址: 山东省青岛市崂山区松岭路393号3-3303
 网址: www.vzense.com




This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's license-exempt RSS (s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.
 This Class B digital apparatus complies with Canadian ICES-003.



MADE IN CHINA

Model:DCAM550-E

H69 V51/940nm

Production Date:
2022.03.08



VD55E1CVBC090123P



Download

DCAM560C Lite

3D TOF CAMERA,FOV 69*51,940nm

SN(序列号): VD56CLAJC3110006P

INPUT(输入): 12-24V =




www.vzense.com



MADE IN CHINA

Vzense 3D TOF CAMERA

Model: DCAM560C Lite
 Company: Qingdao Vzense Technology Co., Ltd.
 Company Address: Room 3303, No.393 Songling Road, Qingdao, China
 Website: www.vzense.com

产品型号: DCAM560C Lite
 公司名称: 青岛维感科技有限公司
 公司地址: 山东省青岛市崂山区松岭路393号3-3303
 网址: www.vzense.com




This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's license-exempt RSS(s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.
 This Class B digital apparatus complies with Canadian ICES-003.

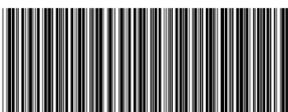


MADE IN CHINA

Model:DCAM560C Lite

H69 V51/940nm

Production Date:
2022.03.08



VD56CPAJC3080001P



Download

DCAM560C Pro

3D TOF CAMERA,FOV 69*51,940nm
 SN(序列号): VD56CPAJC3110006P
 INPUT(输入): 12-24V = or PoE+



Vzense
www.vzense.com

FC CE 
MADE IN CHINA

Vzense 3D TOF CAMERA

Model: DCAM560C Pro
 Company: Qingdao Vzense Technology Co., Ltd.
 Company Address: Room 3303, No.393 Songling Road, Qingdao, China
 Website: www.vzense.com

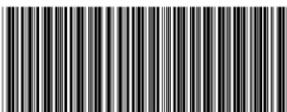
产品型号: DCAM560C Pro
 公司名称: 青岛维感科技有限公司
 公司地址: 山东省青岛市崂山区松岭路393号3-3303
 网址: www.vzense.com

This device complies with Part 15 of the FCC Rules and Innovation, Science and Economic Development Canada's license-exempt RSSI(s). Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation. This Class B digital apparatus complies with Canadian ICES-003.




FC CE 
MADE IN CHINA

Model:DCAM560C Pro
 H69 V51/940nm
 Production Date:
 2022.03.08



VD56CPAJC3080001P



Download

Test item particulars:	
Classification of installation and use: Component for built-in	
Supply Connection: Not direct connected to mains:	
Possible test case verdicts:	
- test case does not apply to the test object..... : N/A	
- test object does meet the requirement..... : P (Pass)	
- test object does not meet the requirement..... : F (Fail)	
Testing:	
Date of receipt of test item : 2022-01-10; 2022-08-10	
Date (s) of performance of tests : 2022-01-10 to 2022-01-26; 2022-08-10	
General remarks:	
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.	
Throughout this report a <input type="checkbox"/> comma / <input checked="" type="checkbox"/> point is used as the decimal separator.	
Remark:	
This report replaces the previous version 147-215331-000 issued on 2022-02-08 due to the modifications mentioned as:	
-Add the new model DCAM560C Lite, DCAM560C Pro.	
The laser modules of model DCAM560C Lite, DCAM560C Pro are identical to DCAM550-U, DCAM550-P and DCAM550-E.	
No test is considered necessary.	
Manufacturer's Declaration per sub-clause 4.2.5 of IEC60825-1:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> Not applicable
When differences exist; they shall be identified in the General product information section.	
Name and address of factory (ies) : Qingdao Vzense Technology Co., Ltd. 3 Building, Qingdao Research Institute of Beihang University, No. 393 Songling Road, Laoshan District, 266100 Qingdao, Shandong, PEOPLE'S REPUBLIC OF CHINA	

General product information and other remarks:

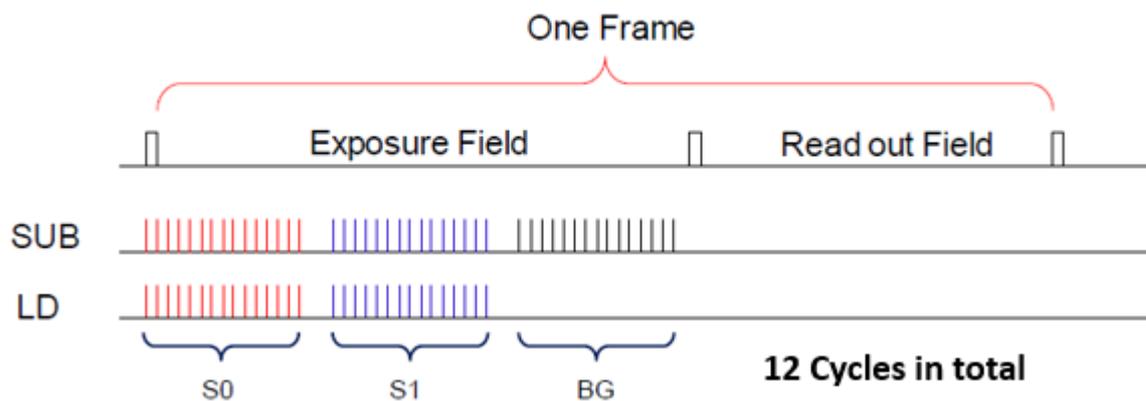
TOF camera is a 3D camera module which uses TOF (Time of Flight) technology. It has 2 VCSEL infrared laser sources (940nm typical). The product work under pulse mode.

All models are identical except for product power supply mode.

The product has four modes: Near mode (17ns pulse, 30fps), Mid mode (22ns pulse, 30fps), Far mode (33ns pulse, 30fps), XFar mode (55ns pulse, 15fps).

The pulse width of DCAM550 can go as 17ns (Near mode), the 22ns (Mid mode), the 33ns (Far mode) and the maximum pulse width is 55ns (XFar mode). By default, the frame rate is 30 fps in Near, Mid and Far mode, the frame rate is 15 fps in XFar mode.

During the operation, each frame is consisted of two fields, exposure field and read out field, as shown in fallow Figure. In which, the data read out field length is 14635us and it is a constant, the exposure field is 17419us and it is adjustable.



In Far mode, the pulse width is 33ns and the number of the pulse count is 400, the Period of pulse is 528ns. For one frame measurement, three values are captured / sampled. Two values S0, S1 are emits laser pulse, and one value BG is background light, the number of repeated S0, S1 in 1 frame is 12 times.

In XFar mode, the pulse width is 55ns and the number of the pulse count is 400, the Period of pulse is 528ns and the frame rate is 15 fps in XFar mode. For one frame measurement, three values are captured / sampled. Two values S0, S1 are emits laser pulse, and one value BG is background light, the number of repeated S0, S1 in 1 frame is 12 times.

All models are identical in laser module.

The radiation measurements for the product are performed under normal condition and foreseeable single fault conditions.

The product complies with "Class 1 Laser Product" requirement.

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
4	CLASSIFICATION PRINCIPLES		
4.3	Classification rules		---
4.3 a	Radiation of a single wavelength		P
4.3 b	Radiation of multiple wavelengths		N/A
	1) Laser product emits at two or more wavelengths shown as additive in Table 1		N/A
	2) Laser product emits at two or more wavelengths not shown as additive in Table 1		N/A
4.3 c	Radiation from extended sources (see 5.4.3)		N/A
4.3 d	Non-uniform, non-circular or multiple apparent source		N/A
4.3 e	Time bases		---
	1) 0,25 s		N/A
	2) 100 s	For Class 1 classification	P
	3) 30000 s		N/A
4.3 f	Repetitively pulsed or modulated lasers	Pulsed radiation.	P
	1) Any single pulse	Refer to measurement section.	P
	2) Average power for pulse trains	Refer to measurement section.	P
	3) Pulse duration $t \leq T_i$: Number of pulses N and C_5 :	Refer to measurement section.	P
	3) Pulse duration $t > T_i$: Number of pulses N and C_5 :		N/A
4.4	Laser products designed to function as conventional lamps.	Not such laser products.	N/A
	α measured at 200 mm distance from closest point of human access ($\alpha > 5$ mrad).		N/A
	Un-weighted radiance L measured at 200 mm distance (comparison with $L_T = 1 \text{ MWm}^{-2}\text{sr}^{-1}/\alpha$) under reasonably foreseeable single fault conditions.		N/A
	Evaluation of emission according to IEC 62471 series (optional): Standard applied (IEC 62471 series)..... : Risk Group..... : Labelling..... : Classification of product based on accessible laser radiation (if no laser radiation accessible: Class 1).		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
5	DETERMINATION OF THE ACCESSIBLE EMISSION LEVEL and PRODUCT CLASSIFICATION		
5.1	Tests		---
	Compliance under reasonably foreseeable single fault conditions.	Single fault conditions tests considered. Refer to measurement section.	P
5.3	Determination of the class of the laser product ... : For Class 1C: vertical safety standard applied with requirements for Class 1C.	Not applicable.	---
5.4	Measurement geometry		---
5.4.1	General		---
5.4.2	Default (simplified) evaluation		N/A
	Conditions applied		N/A
	Aperture diameter		N/A
	Reference point		N/A
	Measurement distance		N/A
	(for each condition)		
5.4.3	Evaluation condition for extended sources		P
	Conditions applied	See measurement section	P
	Most restrictive position	100mm from the emitting surface	P
	(distance from reference point)		
	Angular subtense of the apparent source α and C_6 : (for each condition)	See measurement section.	P
5.4.3 a	Aperture diameters (for each condition).	7mm	P
5.4.3 b	Angle of acceptance (for each condition).....		N/A

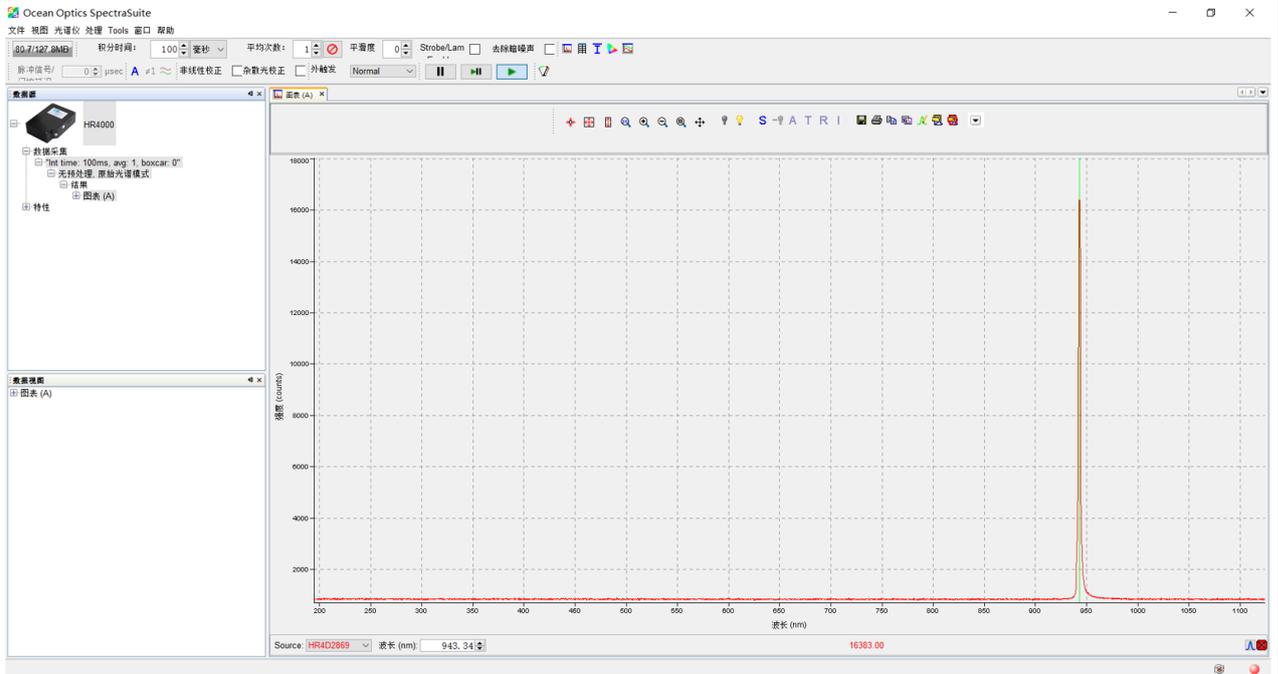
IEC 60825-1

Clause	Requirement + Test	Result - Remark	Verdict
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Measured accessible laser radiation and comparison with AEL:

Summary of measurement results

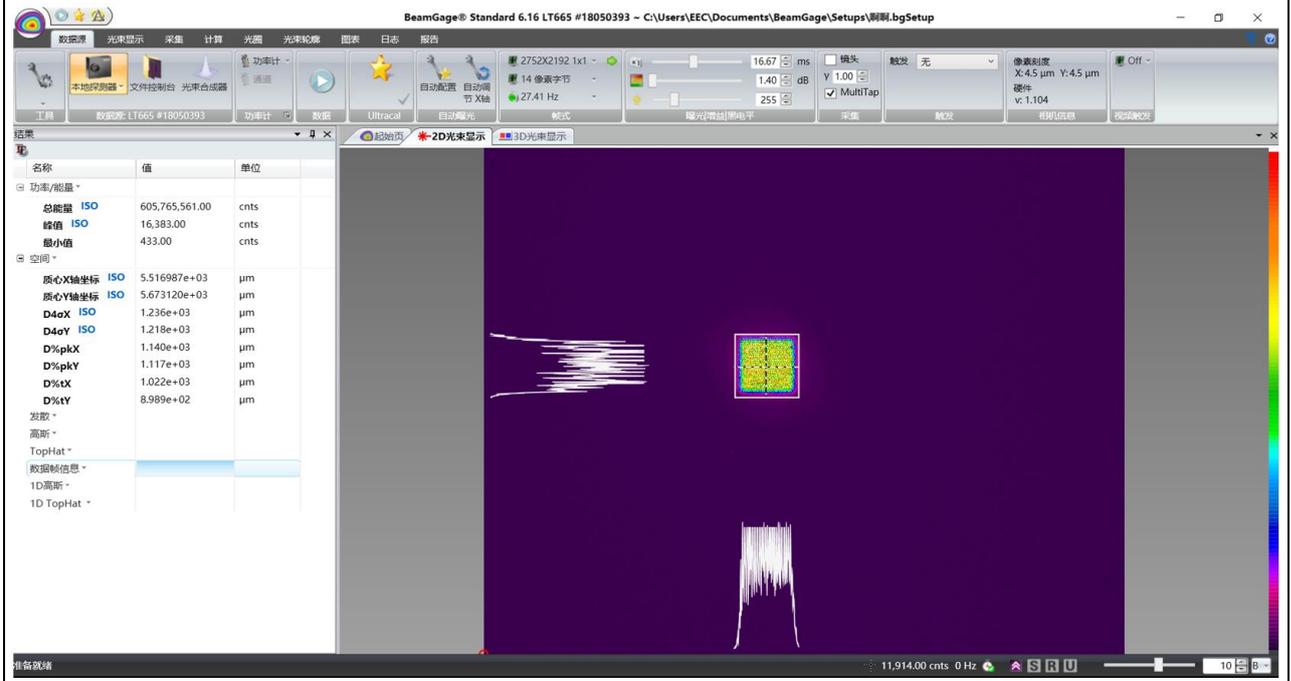
1.Wavelength: 943nm



2. Emission Level:

The EUT is measured with a given repetitive pulse train for the laser measurement. Details of the pulse train see below table.

Angular subtense measurement:



IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

Normal and single fault conditions:

Additional measured and calculated data (Far mode)			
Name	Symbol	Value	Unit
Wavelength	λ	943	nm
angular subtense	α	13.63	mrad
Pulse on time	T_{on}	33ns	ns
Pulse duration	T_d	528	ns
Number of pulses in cluster S0	--	400	--
Number of pulses in cluster S1	--	400	--
Number of repeated S0, S1 in 1 frame	--	12	--
Number of single pulses in 1 frame	--	400*12*2=9600	--
1 frame period	T_f	0.033	s
Frequency	F	30	Hz
Measurement emission duration	T_2	13.28	s
Time base for class 1 evaluation	T	100	s
Test condition	Measure Emission Level of Laser	Accessible Emission Level (thermal)	
		Class1	
Condition3: 7mm aperture/ 100mm distance Normal operation	$E_{single}=30.1nJ$	$AEL_{single}=7.7 \times 10^{-8}$ $C_4 C_{6single} J = 784.61nJ$ $AEL_T = 7 \times 10^{-4} C_4 C_6 T_2^{-0.25}$ $W = 10.20mW$	
Condition3: 7mm aperture/ 100mm distance C1101 short circuit	Shut down with no laser output.	$AEL_{S.P.T} = 35.42nJ$ $AEL_{S.p.train} = AEL_{single} \times C_5 = 313.84nJ$	
Condition3: 7mm aperture/ 100mm distance R107 short circuit	No obvious change in laser output.	$C_4 = 3.06$ $C_5 = 0.4$ $C_{6single} = \alpha_{max} / \alpha_{min} = 5 / 1.5 = 3.33$	
Condition3: 7mm aperture/ 100mm distance C3 short circuit	Shut down with no laser output.	$C_{6T} = \alpha / \alpha_{min} = 13.63 / 1.5 = 9.09$ $N = 3824640$	

3. Maximum permissible exposure (MPE) of the skin to laser radiation:

$$MPE_{single} = 200C_4 J/m^2 = 612 J/m^2$$

$$MPE_T = 2000C_4 W/m^2 = 6120 W/m^2$$

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
<p>Expressed as power with 3.5mm aperture: $MPE_{\text{single}} = 5.888\text{mJ}$ $MPE_{\text{T}} = 58.88\text{mW}$</p> <p>Measured laser power at 0mm distance with 3.5mm aperture: Average power: 4.15mW Single pulse energy: 0.86uJ</p> <p>4. Potential hazard to the skin or anterior parts of the eye: Class 3B AEL = 0.5 W Class 3B AEL_{single} = 3.47uJ Measured laser power at 0mm distance with 3.5mm aperture: 4.15mW Measured laser single pulse energy at 0mm distance with 3.5mm aperture: 0.86uJ</p>			

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict

Normal and single fault conditions:

Additional measured and calculated data (XFar mode)			
Name	Symbol	Value	Unit
Wavelength	λ	943	nm
angular subtense	α	13.63	mrad
Pulse on time	T_{on}	55ns	ns
Pulse duration	T_d	528	ns
Number of pulses in cluster S0	--	400	--
Number of pulses in cluster S1	--	400	--
Number of repeated S0, S1 in 1 frame	--	12	--
Number of single pulses in 1 frame	--	400*12*2=9600	--
1 frame period	T_f	0.067	s
Frequency	F	15	Hz
Measurement emission duration	T_2	13.28	s
Time base for class 1 evaluation	T	100	s
Test condition	Measure Emission Level of Laser	Accessible Emission Level (thermal) Class1	
Condition3: 7mm aperture/ 100mm distance Normal operation	$E_{single}=65.9nJ$	$AEL_{single}=7.7 \times 10^{-8} C_4 C_{6single}J=784.61nJ$ $AEL_T=7 \times 10^{-4} C_4 C_{6T} T_2^{-0.25} W=10.20mW$	
Condition3: 7mm aperture/ 100mm distance C1101 short circuit	Shut down with no laser output.	$AEL_{S.P.T}=70.83nJ$ $AEL_{S.p.train}= AEL_{single} \times C_5 =313.84nJ$	
Condition3: 7mm aperture/ 100mm distance R107 short circuit	No obvious change in laser output.	$C_4=10^{0.002(\lambda-700)}=3.06$ $C_5=0.4$ $C_{6single}=\alpha_{max}/\alpha_{min}=5/1.5=3.33$	
Condition3: 7mm aperture/ 100mm distance C3 short circuit	Shut down with no laser output.	$C_{6T}=\alpha/\alpha_{min}=13.63/1.5=9.09$ $N=1912320$	

3. Maximum permissible exposure (MPE) of the skin to laser radiation:

$$MPE_{single} = 200C_4 J/m^2 = 612 J/m^2$$

$$MPE_T = 2000C_4 W/m^2 = 6120 W/m^2$$

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
<p>Expressed as power with 3.5mm aperture: $MPE_{\text{single}} = 5.888\text{mJ}$ $MPE_{\text{T}} = 58.88\text{mW}$</p> <p>Measured laser power at 0mm distance with 3.5mm aperture: Average power: 5.84mW Single pulse energy: 1.73uJ</p> <p>4. Potential hazard to the skin or anterior parts of the eye: Class 3B AEL = 0.5 W Class 3B AEL_{single} = 3.47uJ Measured laser power at 0mm distance with 3.5mm aperture: 5.84mW Measured laser single pulse energy at 0mm distance with 3.5mm aperture: 1.73uJ</p> <p>Conclusion: The measured laser pulse energy under normal working condition and single fault conditions does not exceed Class 1 AEL, therefore the product is classified as Class 1 laser product.</p>			

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
6	ENGINEERING SPECIFICATIONS		
6.2	Protective housing		---
6.2.1	General		---
	Protective housing prevents access to energy levels in excess of the AEL for Class 1.	Class 1 laser product component. Also should be evaluated in final product.	P
	Protective housing prevents access to energy levels equivalent to Class 4 and withstands exposures under reasonably foreseeable single fault conditions.		N/A
	Maintenance of Class 1, 1C, 1M, 2, 2M, or 3R (access to emissions of Class 3B or 4 is prevented).	Class 1 laser product component. Also should be evaluated in final product.	P
	Maintenance of Class 3B product (access to emission of Class 4 is prevented).		N/A
6.2.2	Service		P
6.2.3	Removable laser system (laser system complies with requirements of Clauses 6 and 7).		N/A
6.3	Access panels and safety interlocks		---
6.3.1	Panel is intended to be removed during operation (or maintenance) and would give access to higher energy levels (see Table 13).		N/A
	Accessible emission (after removal of the panel) corresponds to product Class (designated by "X" in Table 13)		N/A
	Emission through the opening if interlocked panel of Class 1, 1C, 1M, 2, or 2M is removed (Emission < AEL of Class 1M or 2M).		N/A
	Emission through the opening if interlocked panel of Class 3R, 3B, or 4 is removed (Emission < AEL of Class 3R).		N/A
	Requirements regarding reasonably foreseeable single fault condition.		N/A
6.3.2	Override mechanism		N/A
	Behaviour of override in operation when the panel is replaced.		N/A
	Visible or audible warning for override mode.		N/A
6.4	Remote interlock connector		N/A
6.5	Manual reset		N/A
6.6	Key control		N/A
6.7	Laser radiation emission warning		---

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.7.1	Laser product is a 3R ($\lambda < 400$ nm; $\lambda > 700$ nm), 1C, 3B or 4 laser systems.		N/A
6.7.2	Audible or visible warning.		N/A
	Warning is failsafe or redundant.		N/A
	Viewing of the visible warning does not require exposure to emissions > AEL for Class 1M and 2M.		N/A
6.7.3	Operational control and laser aperture are provided with a warning device when they are separated more than 2 m from warning device.		N/A
6.7.4	Visible indication of output aperture if laser emission may be distributed through more than one output.		N/A
6.7.5	Switch for handheld Class 3R device must be depressed for emission (in lieu of emission indicator).		N/A
6.8	Beam stop or attenuator		N/A
6.9	Controls		N/A
6.10	Viewing optics		N/A
	a) Human access to laser radiation in excess of Class 1M prevented when the shutter is opened or attenuation varied.		N/A
	b) Opening of the shutter or variation of the attenuation prevented when exposure to laser radiation in excess of Class 1M is possible.		N/A
6.11	Scanning safeguard		N/A
6.12	Safeguard for Class 1C products		N/A
	a) Human access to laser radiation in excess of AEL for Class 1 measured under Condition 3 is prevented.		N/A
	b) Human access to laser radiation in excess of AEL for Class 3B measured through 3,5 mm aperture at 5 mm distance from applicator is prevented.		N/A
6.13	Walk-in access		
	a) Means provided so that any person inside the housing can prevent activation of Class 3B or 4 laser hazards.		N/A
	b) A warning device provides adequate warning of emission to any person within the housing.		N/A
	c) Where "walk-in" access during operation is intended or reasonably foreseeable, emission of laser radiation that is equivalent to Class 3B or 4 while someone is present inside the enclosure of Class 1, Class 2 or Class 3R product is prevented by engineering means.		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.14	Environmental conditions		---
	- climatic conditions	Considered.	P
	- vibration and shock	Considered.	P
6.15	Protection against other hazards		---
6.15.1	Non-optical hazards (product safety standard)	Only hazards resulting from laser radiation have been addressed.	N/A
	- electrical hazards;		N/A
	- excessive temperature;		N/A
	- spread of fire from the equipment;		N/A
	- sound and ultrasonics;		N/A
	- harmful substances;		N/A
	- explosion;		N/A
6.15.2	Collateral radiation		N/A
6.16	Power limiting circuit		N/A

7	LABELLING		
7.1	General		---
	Labels durable, permanently affixed		P
	Labels clearly visible		P
	Reading of labels is possible without exposure to laser radiation in excess of AEL for Class 1.		P
	Colour combination	Class 1 laser product	N/A
	Labelling impractical due to the size or design of the product.	Labels on product.	N/A
	Warning label – Hazard symbol (Figure 3)	Class 1 laser product	N/A
7.2 - 7.7	Text on explanatory label or pictogram (laser class, warning text)		P
7.8	Aperture label		N/A
7.9	Radiation output and standards information		---
	Max output of laser radiation	Class 1 laser product component. Information given in user manual.	P
	Pulse duration	Class 1 laser product component. Information given in user manual.	P

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Emitted wavelength(s)	Class 1 laser product component. Information given in user manual.	P
	Name and publication date of the standard	Class 1 laser product component. Information given in user manual.	P
7.10	Labels for access panels		---
7.10.1 a) – f)	Labels for panels - warning wording used		N/A
7.10.2	Labels for safety interlocked panels - Warning wording used		N/A
7.11	Warning for invisible laser radiation		N/A
7.12	Warning for visible laser radiation		N/A
7.13	Warning for potential hazard to the skin or anterior parts of the eye - warning wording used		N/A

8	OTHER INFORMATIONAL REQUIREMENTS		
8.1	Information for the user		---
	a) adequate instructions for assembly, maintenance and safe use and description of the classification limitations, if appropriate.		P
	b) additional warning for Class 1M and 2M		N/A
	c) laser beam parameters for radiation above the AEL of Class 1	Class 1 laser product component. Also should be evaluated in final product.	---
	• Wavelength		N/A
	• Beam divergence		N/A
	• Pulse pattern		N/A
	(pulse duration, repetition rate, ...)		
	• Maximum power or energy output		N/A
	d) safety instruction for embedded laser products and other incorporated laser products.		N/A
	e) MPE and NOHD for Class 3B and 4 laser products; For collimated beam Class 1M and 2M lasers the extended NOHD (ENOHD).		N/A
	f) information for the selection of eye protection.		N/A
	g) reproduction of all required labels and warnings.		P
	h) location of laser apertures		N/A

IEC 60825-1			
Clause	Requirement + Test	Result - Remark	Verdict
	i) list of controls, adjustments of procedures for operation and maintenance - and warning statement.		N/A
	j) information (compatibility requirements) about laser energy source if not incorporated.		N/A
	k) additional warning for Class 1, 1M, 2, 2M, and 3R regarding skin or corneal burns.		N/A
	l) Information for Class 1C products (e.g. warning that repeated application may pose a risk).		N/A
8.2	Purchasing and service information		P
	a) safety classification of each laser product stated in all descriptive material (e.g. brochures).		P
	b) adequate instructions for servicing available: <ul style="list-style-type: none"> • warnings and precautions regarding exposure of laser emission above Class 1 • maintenance schedule • list of controls and procedures that could increase accessible emissions • description of displaceable parts • protective procedures for service personnel • reproduction of labels and hazard warnings 		P

9 ADDITIONAL REQUIREMENTS FOR SPECIFIC LASER PRODUCTS			
9.1	Applicable other parts of the standard series IEC 60825		---
	IEC 60825-2 (Safety of optical communication systems)		N/A
	IEC 60825-4 (Laser guards)		N/A
	IEC 60825-12 (Safety of free space optical communication systems used for transmission of information)		N/A
9.2	Medical laser products: Class 3B and Class 4 medical laser products comply with IEC 60601-2-22		N/A
9.3	Laser processing machines: Comply with IEC/ISO 11553 series.		N/A
9.4	Electric toys: Comply with IEC 62115		N/A
9.5	Consumer electronic products: Comply with IEC 60950 (IT-equipment) or IEC 60065 (AV equipment)		N/A

TABLE: Critical components information					P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
Laser component	ams	EGA2000-940-W	940nm typical, max optical output power=4.82W	IEC/EN 60825-1:2014	Test with appliance
Supplementary information:					
1) Provided evidence ensures the agreed level of compliance. See OD-CB2039.					

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ATTACHMENT TO TEST REPORT			
IEC 60825-1			
EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES			
(Safety of laser products - Part 1: Equipment classification and requirements)			
Differences according to: EN 60825-1:2014+A11:2021			
TRF template used: IECEE OD-2020-F2:2020, Ed. 1.1			
Attachment Form No.: EU_GD_IEC60825_1G			
Attachment Originator: TÜV Rheinland LGA Products GmbH			
Master Attachment: Dated 2021-11-05			
Copyright © 2021 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.			
	CENELEC COMMON MODIFICATIONS (EN)		P
1	Scope and object		P
	<p><i>In Clause 1, replace the existing text:</i></p> <p>“This Part 1 describes the minimum requirements. Compliance with this Part 1 may not be sufficient to achieve the required level of product safety. Laser products may also be required to conform to the applicable performance and testing requirements of other applicable product safety standards.</p> <p>NOTE 3 Other standards may contain additional requirements. For example, a Class 3B or Class 4 laser product may not be suitable for use as a consumer product.”</p> <p>Where a laser system forms a part of equipment which is subject to another IEC product safety standard, e.g. for medical equipment (IEC 60601-2-22), IT equipment (IEC 60950 series), audio and video equipment (IEC 60065), audio-video and IT equipment (IEC 62368-1), equipment for use in hazardous atmospheres (IEC 60079), or electric toys (IEC 62115), this Part 1 will apply in accordance with the provisions of IEC Guide 1042 for hazards resulting from laser radiation. If no product safety standard is applicable, then IEC 61010-1 may be applied.”</p> <p><i>with the following:</i></p>		P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>“This Part 1 describes requirements that are considered sufficient to achieve the required level of product safety for general laser products with respect to hazards to the eye and skin posed by laser radiation, provided that consumer laser products comply with EN 506891 (see 9.5 in EN 60825-1:2014/FprAA:2020). Also, as required in 5.3 b) of EN 60825-1, that laser products classified as Class 1C comply with the respective applicable part of either the EN 60601 series or the EN 60335 series that contains requirements for the safe exposure of the skin (note that the exposure of the skin is not necessarily limited to the MPE values of the skin), if applicable, as well as specific requirements for the performance and testing of the safeguard that prevents hazardous emission towards the eye. Depending on the type of the product, laser products such as for example medical lasers, machines or toys can be required to conform to the applicable performance and testing requirements of their relevant product safety standards.</p> <p>NOTE 3 See 3.92 for “general laser product”.</p> <p>Where a laser system forms a part of equipment which is subject to another IEC product safety standard, e.g. for medical equipment (IEC 60601-2-22), IT equipment (IEC 60950 series), audio and video equipment (IEC 60065), audio-video and IT equipment (IEC 62368-1), electrical equipment for measurement, control, and laboratory use (IEC 61010-1), equipment for use in hazardous atmospheres (IEC 60079), or electric toys (IEC 62115), this Part 1 will apply in accordance with the provisions of IEC Guide 1042 for hazards resulting from laser radiation.”</p>		
3	<p>Terms and definitions</p> <p><i>In Clause 3, add the following terms and their definitions:</i></p>		P
3.9.1	<p>consumer laser product</p> <p>any product or assembly of components that:</p> <p>(a) is intended for consumers, or likely to be used by consumers under reasonably foreseeable conditions even if not intended for them; and</p> <p>(b) constitutes or incorporates a laser or laser system</p>		P
3.9.2	<p>general laser product</p> <p>laser product that does not fall within the scope of another EN standard that addresses the safety of a specific category of laser products</p> <p>Note 1 to entry: Examples of products where such other EN Standards exist are medical lasers (EN 60601-2-22), electric toys (EN 62115) or laser processing machines (EN ISO 11553-1, EN ISO 11553-2).</p> <p>Note 2 to entry: General laser products are for instance laboratory equipment, laser products for measurements, laser pointers, display lasers and laser illuminated projectors.</p> <p>Note 3 to entry: EN 506891 is not considered as another EN standard that addresses the safety of a specific category of laser products, since it applies to all consumer laser products.“</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
4.3	<p>Classification rules</p> <p><i>In Note 3 of 4.3 c), replace the following text:</i></p> <p>“NOTE 3 A source is considered an extended source when the angular subtense of the source is greater than α_{min}, where $\alpha_{min} = 1,5$ mrad. Most laser sources have an angular subtense α less than α_{min}, and appear as an apparent “point source” (small source) when viewed from within the beam (intra-beam viewing). Indeed a circular laser beam cannot be collimated to a divergence less than 1,5 mrad if it is an extended source, thus any laser where a beam divergence of 1,5 mrad or less is specified cannot be treated as an extended source. For a small source, α is set to $\alpha_{min} = 1,5$ mrad and $C6 = 1$.”</p> <p><i>with:</i></p> <p>“NOTE 3 An apparent source is considered an extended source when the angular subtense of the apparent source (i.e. the angular subtense of the image of the source) is greater than α_{min}, where $\alpha_{min} = 1,5$ mrad (note that different accommodation states as well as different positions in the beam have to be considered for the classification of extended sources). Most laser sources have an angular subtense α less than α_{min}, and appear as an apparent “point source” (small source) when viewed from within the beam (intra-beam viewing). Indeed, if a laser beam is to qualify as an extended source, it cannot be collimated to a divergence less than 1,5 mrad unless it is astigmatic (i.e. could be collimated in one dimension only) or scanning. Thus any non-scanning circularly symmetric laser beam, where a beam divergence of 1,5 mrad or less is specified, cannot be treated as an extended source, since accommodation to infinity for intrabeam viewing of such a source produces a retinal image that subtends an angle of less than 1,5 mrad. Also, more generally, any circular, non-scanning high quality Gaussian beam (TEM00) with a beam quality factor M2 equal or close to unity is associated to a small apparent source, as either the beam waist subtends an angular subtense smaller than 1,5 mrad or the divergence is smaller than 1,5 mrad. For a small source, α is set to $\alpha_{min} = 1,5$ mrad and $C6 = 1$. See also definitions 3.7, 3.10, 3.36, 3.42. A frequent mistake is to associate the beam diameter, or the beam profile, at the laser aperture with the apparent source; the laser aperture as such has no special distinctiveness that is related to the apparent source. Examples of designs that might constitute an extended source are: transmissions through a diffusor, transmissions through a diffractive optical element (DOE), partially coherent beams (i.e. beams with low beam quality and therefore higher values of the beam quality factor M2), scanned emission, fibres, and astigmatic beams (since the eye cannot accommodate to both waists at the same time). Measurements of the image of the apparent source are expected to be performed with sufficient accuracy, typically with a laser beam profiler CCD camera. As an alternative to characterizing the angular subtense of the apparent source (note that different accommodation states are expected to be considered, as well as different positions in the beam, see 5.4.3), C6 can be set to unity (simplified evaluation, see 5.4.2).”</p>		P

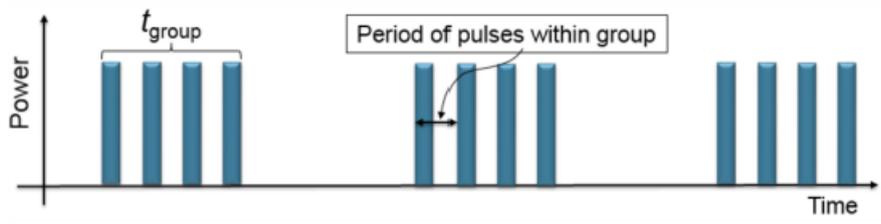
IEC60825_1G - ATTACHMENT															
Clause	Requirement + Test	Result - Remark	Verdict												
5.3	<p>Determination of the class of the laser product</p> <p><i>In subclause 5.3, replace the existing text of footnote d of Table 3, footnote f of Table 4, footnote d of Table 6 and footnote c of Table 7:</i></p> <p>“In the wavelength range between 1 250 nm and 1 400 nm, the upper value of the AEL is limited to the AEL value for Class 3B.”</p> <p><i>with:</i></p> <p>“In the wavelength range between 1 250 nm and 1 400 nm, two additional limitations apply.</p> <p>The value of the AEL in the table above is limited to the AEL value for Class 3B.</p> <p>The accessible emission, determined with the specified aperture stop, is limited by the following values (these limits are derived from the MPE of the skin and are required as an additional limit to protect the anterior parts of the eye). This limitation for the eye is to be treated as additive with the spectral region of 1400 nm to 10⁶ nm listed in Table 1.</p> <table border="0"> <tr> <td>For $t < 10^{-9}$ s:</td> <td>$7,9 \times 10^5$ W</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For 10^{-9} s $\leq t < 10^{-7}$ s:</td> <td>$7,9 \times 10^{-4}$ J</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For 10^{-7} s $\leq t < 0,35$ s:</td> <td>$4,3 \times 10^{-2} t^{0,25}$ J</td> <td>Aperture stop diameter: 1 mm</td> </tr> <tr> <td>For $t \geq 0,35$ s:</td> <td>0,1 W</td> <td>Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm</td> </tr> </table>	For $t < 10^{-9}$ s:	$7,9 \times 10^5$ W	Aperture stop diameter: 1 mm	For 10^{-9} s $\leq t < 10^{-7}$ s:	$7,9 \times 10^{-4}$ J	Aperture stop diameter: 1 mm	For 10^{-7} s $\leq t < 0,35$ s:	$4,3 \times 10^{-2} t^{0,25}$ J	Aperture stop diameter: 1 mm	For $t \geq 0,35$ s:	0,1 W	Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm		N/A
For $t < 10^{-9}$ s:	$7,9 \times 10^5$ W	Aperture stop diameter: 1 mm													
For 10^{-9} s $\leq t < 10^{-7}$ s:	$7,9 \times 10^{-4}$ J	Aperture stop diameter: 1 mm													
For 10^{-7} s $\leq t < 0,35$ s:	$4,3 \times 10^{-2} t^{0,25}$ J	Aperture stop diameter: 1 mm													
For $t \geq 0,35$ s:	0,1 W	Aperture stop diameter: 0,35 s $\leq t < 10$ s: $1,5 t^{3/8}$ mm $t \geq 10$ s: 3,5 mm													

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
6.2.1	<p>General</p> <p><i>In 6.2.1, replace the existing first paragraph:</i></p> <p>“Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, except when human access is necessary for the performance of the function(s) of the product.”</p> <p><i>with:</i></p> <p>“Each laser product shall have a protective housing which, when in place, prevents human access to laser radiation (including errant laser radiation) in excess of the AEL for Class 1, unless human access to laser radiation is necessary for the performance of the function(s) of the product. Where human access to radiation levels above the AEL for Class 1 is necessary, the product shall be in the lowest feasible class commensurate with this function.</p> <p>NOTE Where such human access is necessary only at certain times and not during routine operation of the product (e.g. to allow specific maintenance procedures, which are described in the information for the user, to be undertaken by the user) the protective housing prevents human access to laser radiation in excess of the AEL for Class 1 during routine operation. This requirement for a protective housing does not mean that the product needs to meet all the requirements for, and to be classified as, Class 1. This is because classification as Class 1 cannot be achieved when access to levels of laser radiation of Class 3B or Class 4 is necessary during maintenance procedures.”</p>		P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
9.5	<p>Consumer electronic products</p> <p><i>Replace the entire text of subclause 9.5 with the following:</i></p> <p>“Consumer laser products shall comply with applicable requirements for laser products of their class as well as with EN 506891. In addition, these products may be subject to specific safety standards such as EN 62368-1 (AV/ICT equipment). Products that are classified as Class 1C need to comply with the requirements of the respective specific vertical standard of the EN 60335 series or the EN 60601 series.</p> <p>NOTE EN 506891 will be made available after the publication of EN 60825-1:2014/FprAA:2020. In the period of time until EN 506891 is published, there are no specific requirements for consumer products. It is noted that some EU member states have issued guidance documents and/or legal requirements that apply to consumer laser products and that are not harmonized amongst EU member states.”</p>		P
ZB	ANNEX ZB		P
ZB.1	<p>General remarks</p> <p>This informative annex is added to EN 60825-1:2014 in order to publish the content of the IEC Interpretation Sheets IEC 60825-1:2014/ISH1:2017 and IEC 60825-1:2014/ISH2:2017 by CENELEC. The content is published as an annex to EN 60825-1, because the publication type “Interpretation Sheet” is not available at CENELEC level. Because there are no page-number limitations for an annex (contrary to an Interpretation Sheet), the text of the IEC ISH1 and ISH 2 has been somewhat extended in order to increase the readability and clarity.</p>		P
ZB.2	Subclause 4.3 Classification rules (IEC 60825-1:2014/ISH1:2017)		P
ZB.2.1	<p>General remarks</p> <p>This subclause ZB.2 contains the text of ISH1; some examples were added for clarity.</p> <p>For some complex extended sources or irregular temporal emissions, the application of the rules of 4.3 may require clarification.</p> <p>In this subclause ZB.2, 4.3 (Classification rules) is clarified.</p> <p>NOTE 1 For the purpose of this annex, the abbreviation “AE” is used for “accessible emission”.</p> <p>NOTE 2 The clarifications also apply in an equivalent way to MPE analysis, i.e. for Annex A.</p>		P

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.2	<p>Subclause 4.3 c) (Radiation from extended sources)</p> <p>When using the default (simplified) evaluation method (5.4.2) for wavelengths ≥ 400 nm and < 1400 nm, the angle of acceptance may be limited to 100 mrad for determining the accessible emission to be compared against the accessible emission limit, except in the wavelength range 400 nm – 600 nm for durations longer than 100 s where the circular-cone angle of acceptance is not limited. When evaluating the emissions for comparison to the Class 3B AELs, the angle of acceptance is not limited.</p>		N/A
ZB.2.3	<p>Subclause 4.3 d) (Non-uniform, non-circular or multiple apparent sources)</p> <p>In 4.3 d), for comparison with the thermal retinal limits, the requirement to vary the angle of acceptance in each dimension might appear to contradict the labelling in Figure 1 and Figure 2 of 5.4.3 where the field stop is labelled as circular.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.4	<p>Subclause 4.3 f) 3); determination of α</p> <p>The parameter α_{max} is a function of emission duration, i.e. $\alpha_{max}(t)$. For an analysis of pulsed emission and extended sources, $\alpha_{max}(t)$ limits both the value of α for the determination of $C6(\alpha)$ as well as the angle of acceptance γ for the determination of the accessible emission (see 4.3 c) and d) and subclause ZB.2.3 of this amendment). In this process, $\alpha_{max}(t)$ is determined for the same emission duration t that is used to determine $AEL(t)$ (i.e. the pulse duration or the pulse group duration for 4.3 f) 3) and the averaging duration for 4.3 f) 2), respectively).</p> <p>However, the parameter α is also used in 4.3 f) 3) in the criteria to determine which $C5$ is applied to $AELs.p.train(t)$. For these criteria to determine $C5$, the parameter α is not limited to $\alpha_{max}(t)$ in the same way as for the determination of $C6$ according to 4.3 d).</p> <p>To determine $T2(\alpha)$ and in the criteria of 4.3 f) 3) "For $\alpha \leq 5$ mrad", "For 5 mrad $< \alpha \leq \alpha_{max}$", and, "For $\alpha > \alpha_{max}$", the quantity α is equal to the "long-term" α, i.e. equal to α as determined for a time base of 0,25 s or equal to the value of α of $T2(\alpha)$. In the determination of this "long-term" α (applying the method specified in 4.3 d)), $\alpha_{max} = 100$ mrad. That is, for $T2$ and these inequalities, α is not limited to a value of $\alpha_{max}(t)$ smaller than 100 mrad, and is therefore the same as the value that applies for the determination of $C6$ for the time base of 0,25 s or 100 s, as applicable.</p> <p>As is generally defined (see 4.3 d)) the arithmetic mean is applied to determine α, i.e. it is not necessary that both dimensions satisfy the criterion "For $\alpha \leq 5$ mrad" independently.</p> <p>For the criterion "Unless $\alpha > 100$ mrad", the angular subtense of the apparent source α is not restricted by α_{max}. For non-uniform (oblong, rectangular, or linear) sources, the inequality needs to be satisfied by both angular dimensions of the source in order for $C5 = 1$ to apply. The value of α determined with $\alpha_{max} = 100$ mrad (i.e. the "long-term" α) can also be used for this criterion, alternatively: in this case the criterion is written as "Unless $\alpha = 100$ mrad", because for α to become exactly equal to 100 mrad, when applying $\alpha_{max} = 100$ mrad, the image of the apparent source has to be larger than 100 mrad in both dimensions.</p> <p>Since the "long-term" α is needed for the inequalities in 4.3 f) 3) to determine the applicable $C5$, the usual sequence is as follows.</p> <p>An analysis of the image of the apparent source is performed as given in 4.3 d) while either using $AEL(t = 0,25$ s), or $AEL(t = T2(\alpha))$, depending on the time base. The angle of acceptance (as dimensions of the field of view) is varied between 1,5 mrad and 100 mrad in each dimension. Each field of view is associated to a certain value of $T2$ and therefore $AEL(t = T2)$. The accessible emission is also determined for the respective field of view. The result of the process to vary the field of view is the "long-term" α that is associated to the field of view that produces the maximum ratio of AE to AEL. For the case of classification as Class 1, this process to determine the "long-term" α at the same time determines the value of $T2(\alpha)$. This "long-term" α is used for $C6$ for $AEL(t = 0,25$ s), or $AEL(t = T2(\alpha))$, respectively, as well as the associated field of view to determine the AE for the comparison with these AEL.</p> <p>Following this step of the determination of the "long-term" α, all applicable shorter emission durations have to be analysed. For the analysis of emission durations less than 0,25 s, the "long-term" α is used to determine the appropriate $C5$ in the equalities of 4.3 f) 3). $T2(\alpha)$ is also relevant for the determination of N within $T2(\alpha)$ or the time base, whichever is shorter.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.2.5	<p>Subclause 4.3 f) 3); groups of pulses with group duration longer than T_i</p> <p>For non-uniform repetitive pulse patterns, i.e. groups of pulses (see Figure ZB.2 for an example), when $\alpha > 5$ mrad and the duration of the group of pulses is longer than T_i, it is not clearly stated how the thermal additivity expressed by requirement 3) of 4.3 f) is applied. For <i>uniform</i> (i.e. constant peak power, duration and period) repetitive pulse trains, it is not necessary to analyse the emission patterns in terms of groupings of pulses.</p> <p>When individual pulses are close together, they are thermally grouped and thermally represent one “effective” pulse so that C_5 also (additionally to analysing the pulse train based on the actual pulses and the average power) applies to these “effective” pulses, where N is the number of pulse groups within T_2 or within the time base, whichever is shorter.</p>  <p>Figure ZB.2 — Example of three groups of pulses (each group duration is longer than T_i) where each group is considered as one “effective” pulse and C_5 is applied to the AEL that applies to the group duration, where C_5 is determined with the number of pulse groups within the evaluation duration (in the example of the figure $N = 3$)</p>		N/A
	<p>For the analysis of pulse groups, the value of AEL_{single} is determined for the corresponding pulse group duration t_{group}. For the determination of C_5, N is the number of pulse groups within T_2 or the time base, whichever is shorter. The respective value of C_5 is applied to AEL_{single} to obtain $AEL_{p.train}$ that limits the AE of the pulse groups, where AE is the sum of the energy of the pulses contained within the pulse group.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>For the application of C5 to groups of pulses, the AEL(t_{group}) applicable to the group needs to be determined, as well as the energy per group (AE$_{group}$).</p> <p>For groups of pulses where the peak power of the pulses within the group varies, the group duration is not well defined. In order to simplify the evaluation, t_{group} can be set equal to the integration duration for which the energy per group (i.e. AE$_{group}$) was determined; it is not necessary to determine the group duration based on the FWHM criterion, which for groups of pulses with varying peak power is not well defined. By setting t_{group} equal to the integration duration that is used to determine AE$_{group}$ (expressed as energy), the application of C5 to groups of pulses is a simple extension of requirement 2) of 4.3. f) where the average power per group (equal to the energy within the averaging duration $t_{average}$ divided by the averaging duration) needs to be below the AEL($t_{average}$) determined for the duration over which the power was averaged (AE$_{group}$ and AEL(t_{group}) expressed as power). As is common for the average power requirement, for irregular pulse trains, the averaging duration window (when expressed as energy: the integration duration window) has to be varied in temporal position and duration (for instance, if there are pulses with relatively low energy per pulse at the beginning or the end of the group of pulses, integration durations that exclude those low-energy pulses need to be considered also, not only the total group).</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>If individual pulses have sufficient temporal spacing (period larger than T_{crit}, see below), as a simplified analysis, they need not be considered for an analysis as a pulse group under 4.3 f) 3). The temporal spacing that is necessary for pulses to only be considered separate (and not analysed additionally as a group) depends on the angular subtense of the apparent source and the duration of the pulses t_{pulse} within the group. Note that there can be several levels of grouping, so that individual elements (with pulse duration t) within the group could themselves be “effective pulses”, i.e. subgroups.</p> <p>When the</p> <ul style="list-style-type: none"> — pulse group durations (t_{group}) are between T_i and 0,25 s, and — the angular subtense of the apparent source is larger than 5 mrad, and — the period of the pulses (see Figure ZB.2) is shorter than a critical period T_{crit} (if $t_{pulse} < T_i$, the value of t_{pulse} is set equal to T_i; further, for the determination of T_{crit}, α_{max} is determined for t_{pulse}, not the group duration) where: <p>for $\alpha \leq \alpha_{max}$: $T_{crit} = 2 \cdot t_{pulse}$ where t_{pulse} is in seconds for $\alpha > \alpha_{max}$: $T_{crit} = 0,01 \alpha \cdot t_{pulse} 0,5$ where t_{pulse} is in seconds, and α is in mrad, not being limited to α_{max}</p> <p>then these pulses constitute a pulse group which is treated as effective pulses and C_5 (where N is the number of groups within the time base or T_2, whichever is shorter) is applied to the AEL applicable to the pulse group. For the determination of AE, α_{max} is determined using the duration of the evaluated pulse group, t_{group}. If one or more of the above conditions are not fulfilled, then the pulses within the group of pulses that is considered to be analysed as “effective pulse” need not be grouped, i.e. the group of pulses does not need to be analysed as one “effective” pulse.</p> <p>Note that if multiple pulses occur within T_i, the rule as stated in 4.3 f) 3) applies in parallel, i.e. they are counted as a single pulse to determine N and the energies of the individual pulses that occur within T_i are added to be compared to the AELs.p.train of T_i where the corresponding C_5 for emission durations $t \leq T_i$ is applied.</p>		N/A
ZB.2.6	Subclause 4.3 f); simplifications		N/A
	<p>a) Constant peak power but shorter pulses Depending on the angular subtense of the apparent source, it can be the case that the value of C_5 is more restrictive for pulses with pulse durations less than T_i than for pulses with durations longer than T_i which is against general biophysical principles for cases where the peak power is the same.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>b) Larger image of apparent source For emission durations exceeding T_i, due to the step-function of C_5 at 5 mrad and at α_{max}, the AEL (as a function of C_5 and C_6) can be more restrictive for larger values of the angular subtense of the apparent source as compared to smaller ones, which is contrary to general biophysical principles.</p>		N/A
	<p>c) Using a square aperture stop In some cases, such as 2D scanned laser beams, the use of a circular aperture stop to determine the accessible emission creates very complex pulse patterns. Due to the breakpoints in terms of pulse duration with step functions in the value of C_5, it might not be apparent that the usage of a square aperture is acceptable as a simplified worst case analysis.</p>		N/A
	<p>d) Applicability of simplified default analysis For pulse durations longer than T_i, the value of C_5 is smaller (more restrictive) for angular subtense values α larger than 5 mrad compared to $\alpha \leq 5$ mrad. The assumption of $\alpha = 1,5$ mrad is the basis of the simplified (default) evaluation. It is therefore not obvious if the simplified (default) analysis still applies in terms of being a restrictive simplifying analysis even for the case that the angular subtense of the apparent source is actually larger than 5 mrad, where $C_5 < 1$.</p>		N/A
	<p>e) Determination of the most restrictive position For the extended analysis, it is necessary to vary the distance relative to the reference point to determine the most restrictive position. For each position in the beam, the accommodation is varied and the most restrictive image is determined. For determining the most restrictive image (where the ratio AE/AEL is maximum) at a given position, requirement 3) of 4.3 f) is not applied. Otherwise a blurred (larger) image of the apparent source, resulting from variation of the accommodation, could appear more restrictive, which is contrary to general biophysical principles. Once the most restrictive image (and associated α) is identified for each position in the beam, all three requirements of 4.3 f) are applied to determine the most restrictive position (identifying the position with the maximum ratio of AE/AEL) and the class of the product.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>f) Application of the total-on-time-pulse method; For regular pulse trains, as well as for varying pulse durations and/or varying period of pulses (but excluding strongly varying peak powers; see below), the total-on-time pulse (TOTP) method (see also IEC 60825-1 Edition 2.0 subclause 8.3 f) 3b)) may be used as an alternative to requirement 3) of 4.3 f), i.e. as an alternative to the application of C5 to the single pulse AEL, provided that a_{max} is determined for the TOTP (or using the worst case value of 100 mrad). This is more restrictive than the rules of 4.3 f) because it is equivalent to an unlimited C5 (C5 not limited to 0,2 or 0,4), and because the value of a_{max} is typically larger for the TOTP as compared to the value applicable to the single pulse.</p> <p>For the total-on-time-pulse (TOTP) method the following applies, as reproduced from Edition 2 of IEC 60825-1:</p> <p>The AEL is determined by the value of the TOTP, which is the sum of all pulse durations within the emission duration or T_2, whichever is smaller. Pulses with durations shorter than T_i are assigned pulse durations of T_i. If two or more pulses occur within a duration of T_i these pulse groups are assigned pulse durations of T_i. For comparison with the AEL for the corresponding duration, all individual pulse energies are added.</p> <p>Note that the TOTP method in Edition 2 of IEC 60825-1 (incl. Corrigendum 1) was specified "For varying pulse widths or varying pulse intervals" and did not refer to varying peak powers. For the case of strongly varying peak powers, the TOTP method is not applicable, as adding pulses to the pulse train with small peak powers and low contributing energy-per-pulse values might increase the AEL (by increasing the total-on-time) more than this increases the total energy, and thus would make the emission less critical as compared to an emission based on the pulses with the large peak power only.</p>		N/A

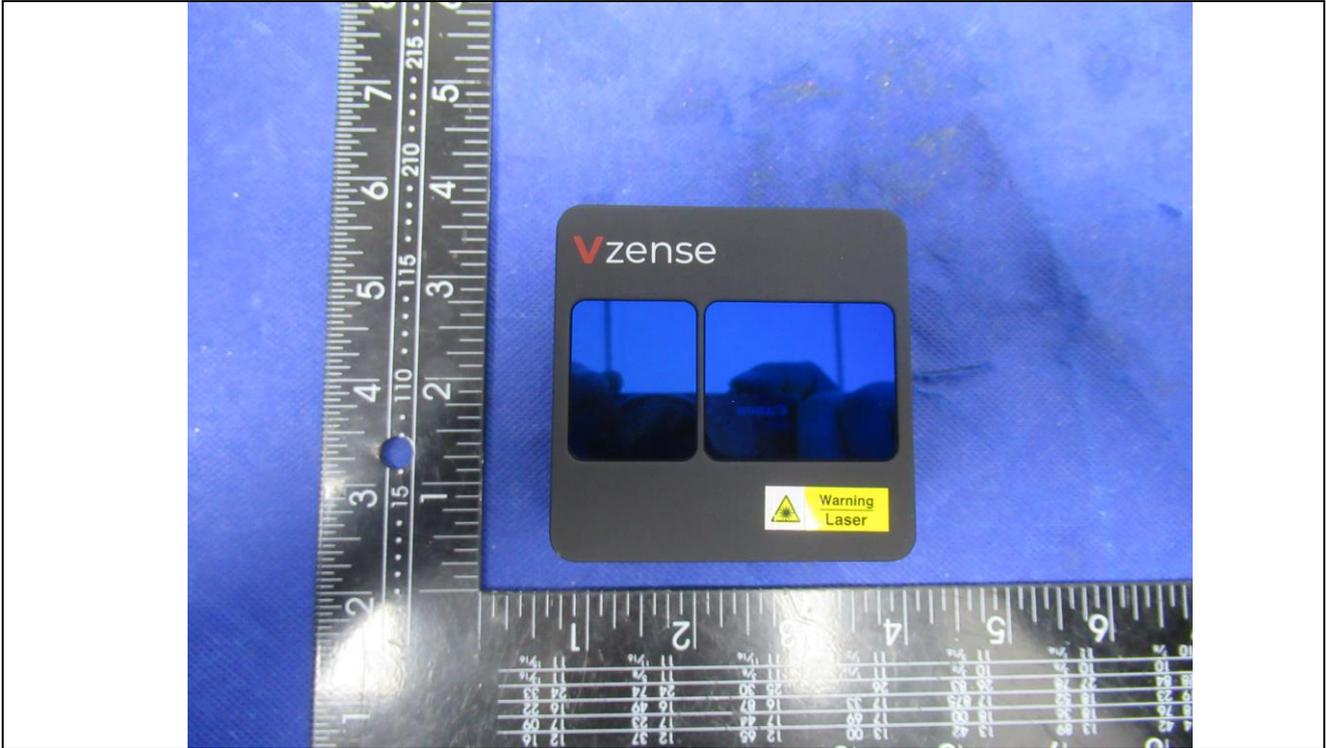
IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
	<p>g) Varying peak power but constant pulse duration</p> <p>For varying peak power but constant pulse durations, requirement 3) of 4.3 f) can be applied by counting the pulses for the determination of N based on the relative peak power, i.e. N is increased by 1,0 for each pulse with the maximum peak power, and by a value of less than 1,0 for pulses with lower peak power, such as for a pulse with 70 % peak power compared to the maximum peak power in the pulse train, N is increased by 0,7. For this, based on the strong nonlinearity of thermally induced injury with temperature, it is justified not to count pulses with peak powers that are more than a factor of 10 below the pulse with the maximum peak power (i.e. less than 10 % of the maximum peak power). Note that the resulting AELs.p.train is applied to the pulse with the largest AE, i.e. the largest energy per pulse, and that the interpretation in this paragraph applies only for the case of pulse trains with constant pulse durations.</p>		N/A
ZB.3	Subclause 4.4 conventional lamp replacement (IEC 60825-1:2014/ISH2:2017)		N/A
	<p>This subclause ZB.3 contains the text of IEC 60825-1:2014/ISH2:2017 with some minor modifications for clarity.</p> <p>Subclause 4.4 introduces a criterion based on radiance, which is a quantity not normally determined for laser products. This interpretation clarifies the determination of radiance and the radiance limit.</p> <p>In this subclause ZB.3 of the Annex ZB, Subclause 4.4 is clarified.</p>		N/A

IEC60825_1G - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZB.4	<p>Subclause 6.3.2 – safety interlocks</p> <p>Introduction</p> <p>In this subclause, additional interpretations are provided, that were not contained in the IEC Interpretation Sheets, due to limitations on the length of the Interpretation Sheets.</p> <p>The requirements for safety interlocks that are provided with a deliberate override mechanism are specified in 6.3.2. The exception, described in 6.3.2 for automatically returning an overridden interlock to normal operation when an open door is closed, needs clarification. The portion of text that may cause confusion is:</p> <p>“If a deliberate override mechanism is provided, the manufacturer shall also provide adequate instructions about safe methods of working. It shall not be possible to leave the override in operation when the access panel is returned to its normal position. An exception to this requirement is allowed if selection of a service “override” mode automatically isolates the laser beam and prevents automatic resumption of operation of the machine. This exception also requires a lockable mode selector and requires a manual override to use the beam.”</p>		N/A

ZZ	Annex ZZ (informative)	P
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	<p>Relationship between this European standard and the safety objectives of Directive 2014/35/EU [2014 OJ L96] aimed to be covered</p> <p>This European Standard has been prepared under a Commission's standardization request relating to harmonized standards in the field of the Low Voltage Directive, M/511, to provide one voluntary means of conforming to safety objectives of Directive 2014/35/EU of the European Parliament and of the Council of 26 February 2014 on the harmonization of the laws of the Member States relating to the making available on the market of electrical equipment designed for use within certain voltage limits [2014 OJ L96].</p> <p>Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard given in Table ZZ.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding safety objectives of that Directive, and associated EFTA regulations.</p> <p>Table ZZ.1 — Correspondence between this European standard and Annex I of Directive 2014/35/EU [2014 OJ L96]</p> <table border="1" data-bbox="363 974 1284 1713"> <thead> <tr> <th data-bbox="363 974 670 1052">Safety objectives of Directive 2014/35/EU</th> <th data-bbox="670 974 1005 1052">Clause(s) / subclause(s) of this EN</th> <th data-bbox="1005 974 1284 1052">Remarks / Notes</th> </tr> </thead> <tbody> <tr> <td data-bbox="363 1052 670 1153">1(a) (b)</td> <td data-bbox="670 1052 1005 1153">Clause 7 (labelling) and Clause 8 (information for the user)</td> <td data-bbox="1005 1052 1284 1153"></td> </tr> <tr> <td data-bbox="363 1153 670 1288">1 (c)</td> <td data-bbox="670 1153 1005 1288">Clause 5 (testing requirements) include intended use and maintenance</td> <td data-bbox="1005 1153 1284 1288"></td> </tr> <tr> <td data-bbox="363 1288 670 1601">2. (b) Protection against hazards arising from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.</td> <td data-bbox="670 1288 1005 1601">Clauses 4–9</td> <td data-bbox="1005 1288 1284 1601">The scope of EN 60825-1 is limited to hazards from laser radiation to the eye or skin</td> </tr> <tr> <td data-bbox="363 1601 670 1713">3 (c)</td> <td data-bbox="670 1601 1005 1713">Clause 5 (testing requirements) include single fault conditions</td> <td data-bbox="1005 1601 1284 1713"></td> </tr> </tbody> </table> <p>WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.</p> <p>WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.</p>	Safety objectives of Directive 2014/35/EU	Clause(s) / subclause(s) of this EN	Remarks / Notes	1(a) (b)	Clause 7 (labelling) and Clause 8 (information for the user)		1 (c)	Clause 5 (testing requirements) include intended use and maintenance		2. (b) Protection against hazards arising from the electrical equipment with measures of a technical nature that ensure that radiation which would cause a danger is not produced.	Clauses 4–9	The scope of EN 60825-1 is limited to hazards from laser radiation to the eye or skin	3 (c)	Clause 5 (testing requirements) include single fault conditions		P
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Details of: DCAM550-U (General view)



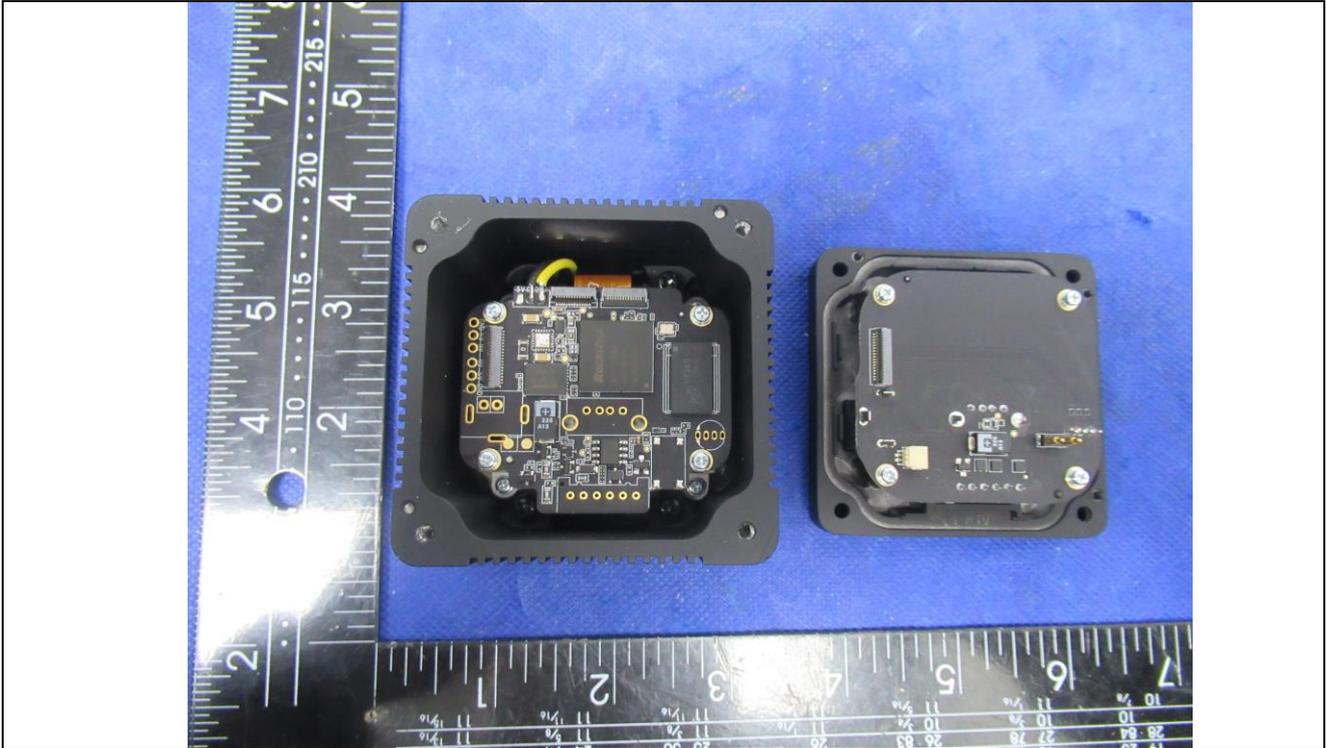
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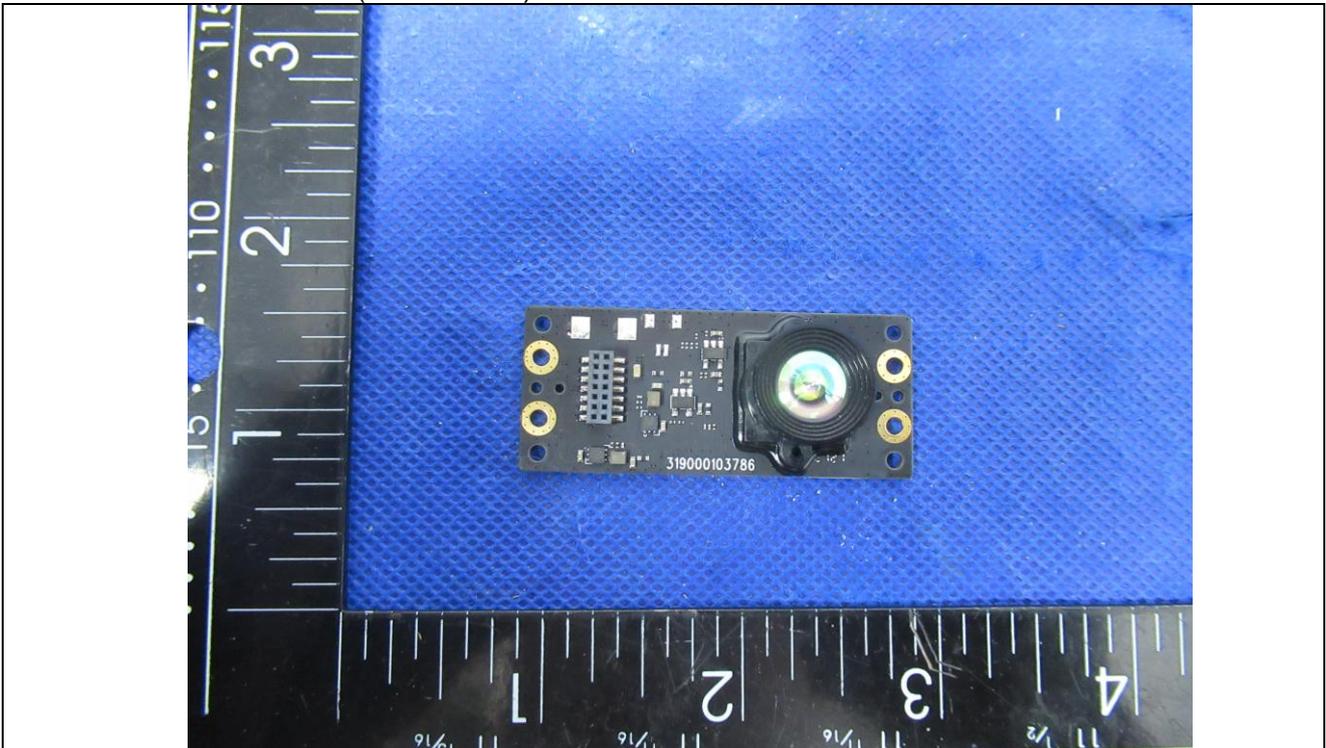
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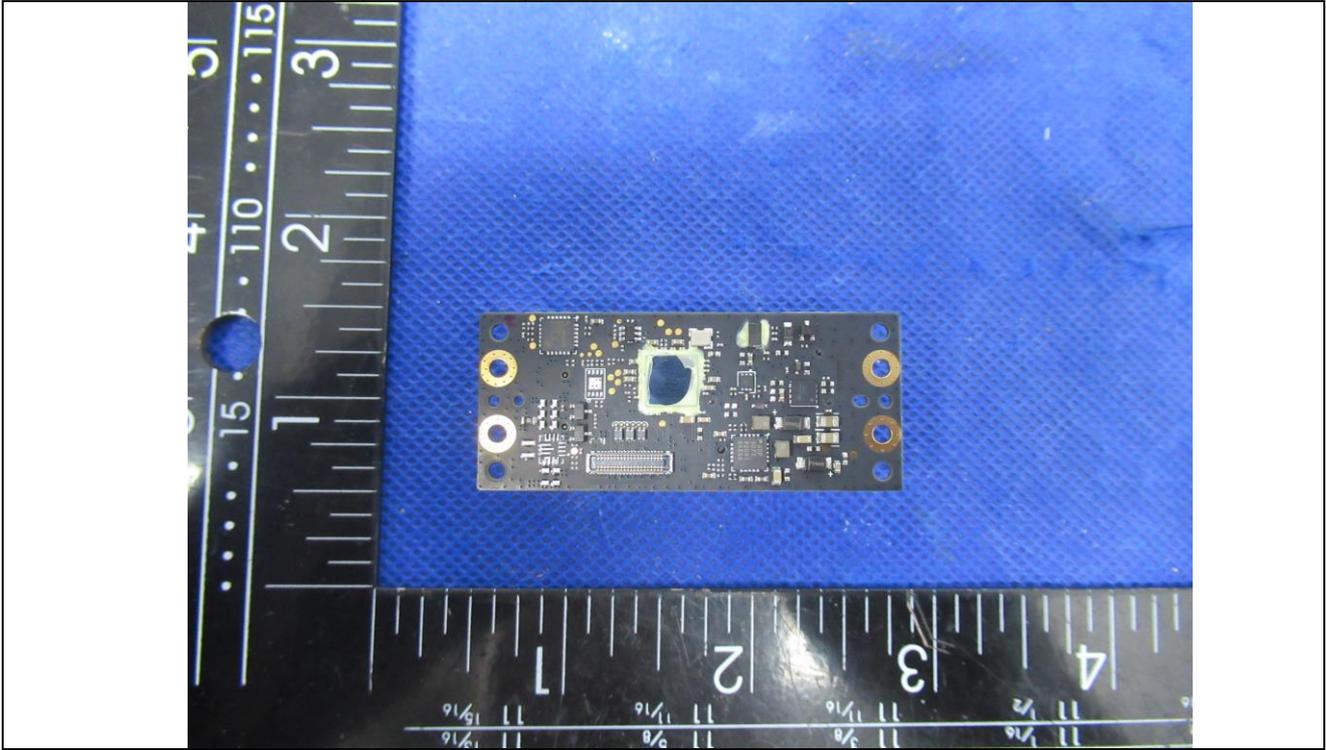
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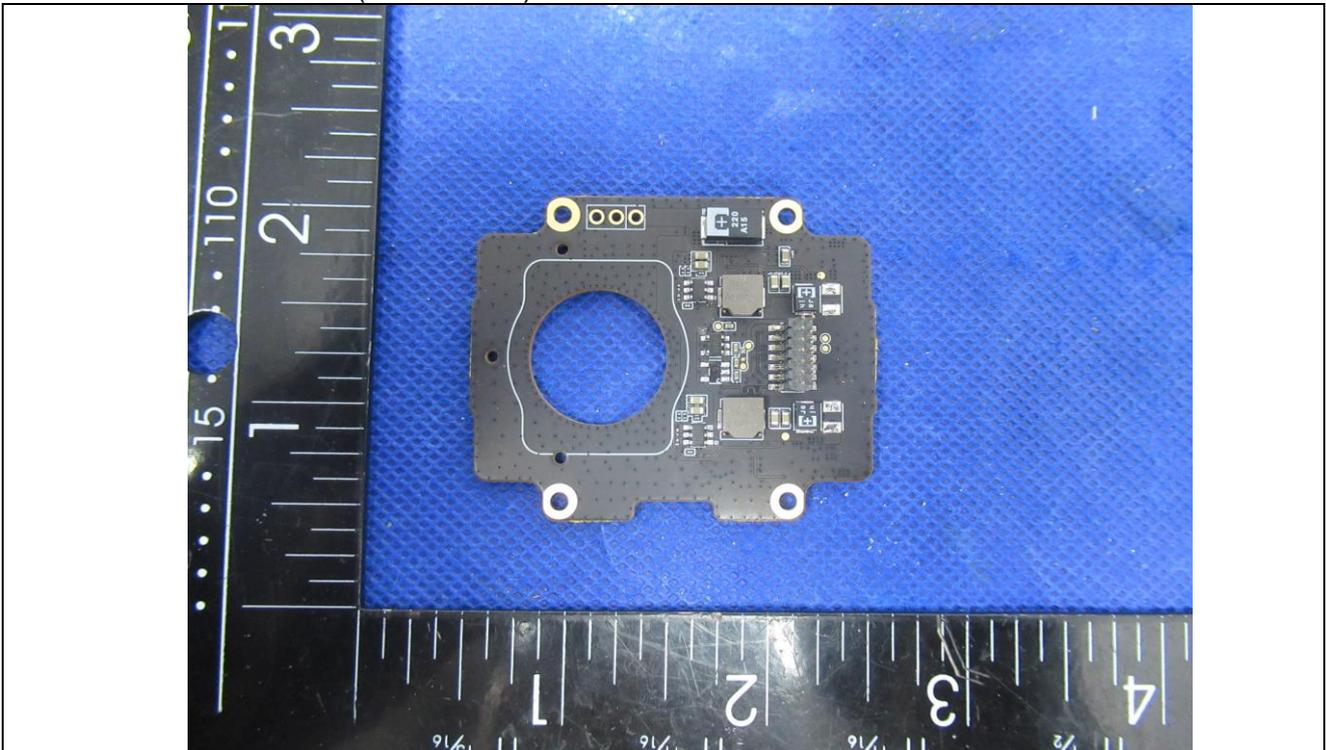
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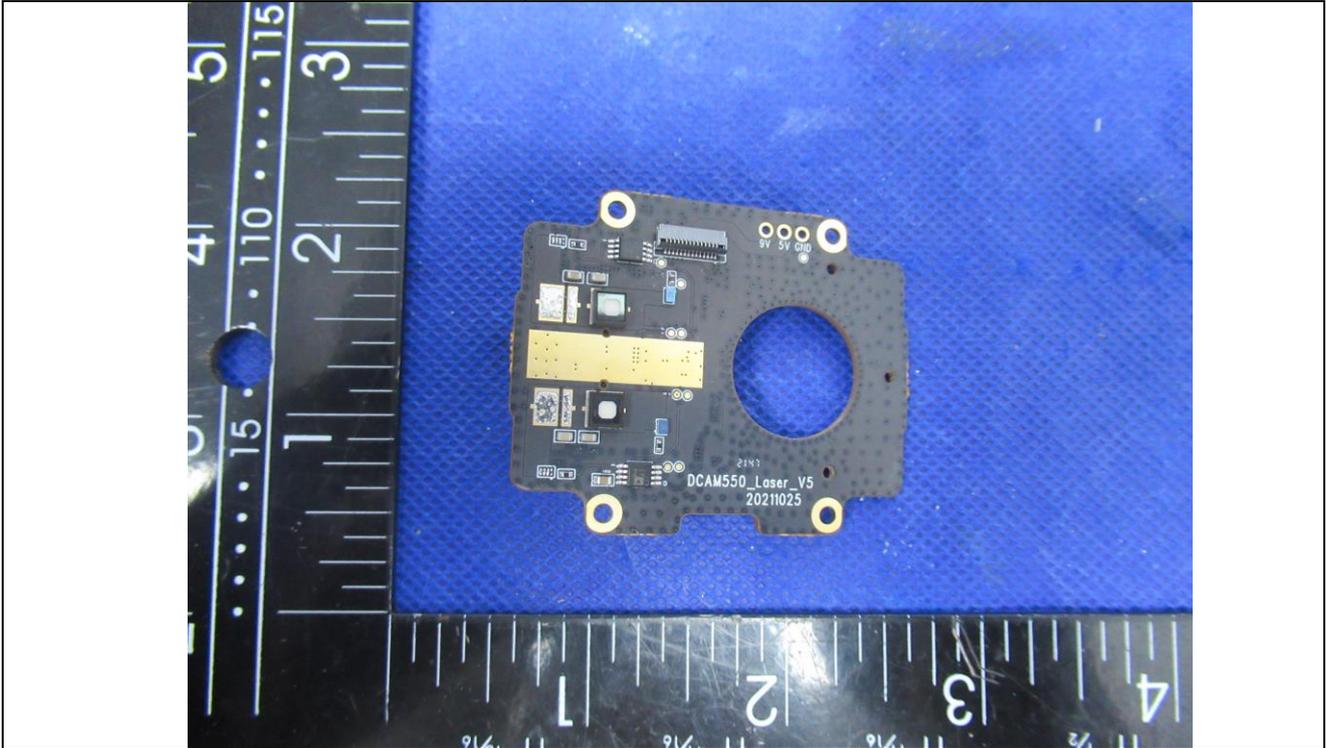
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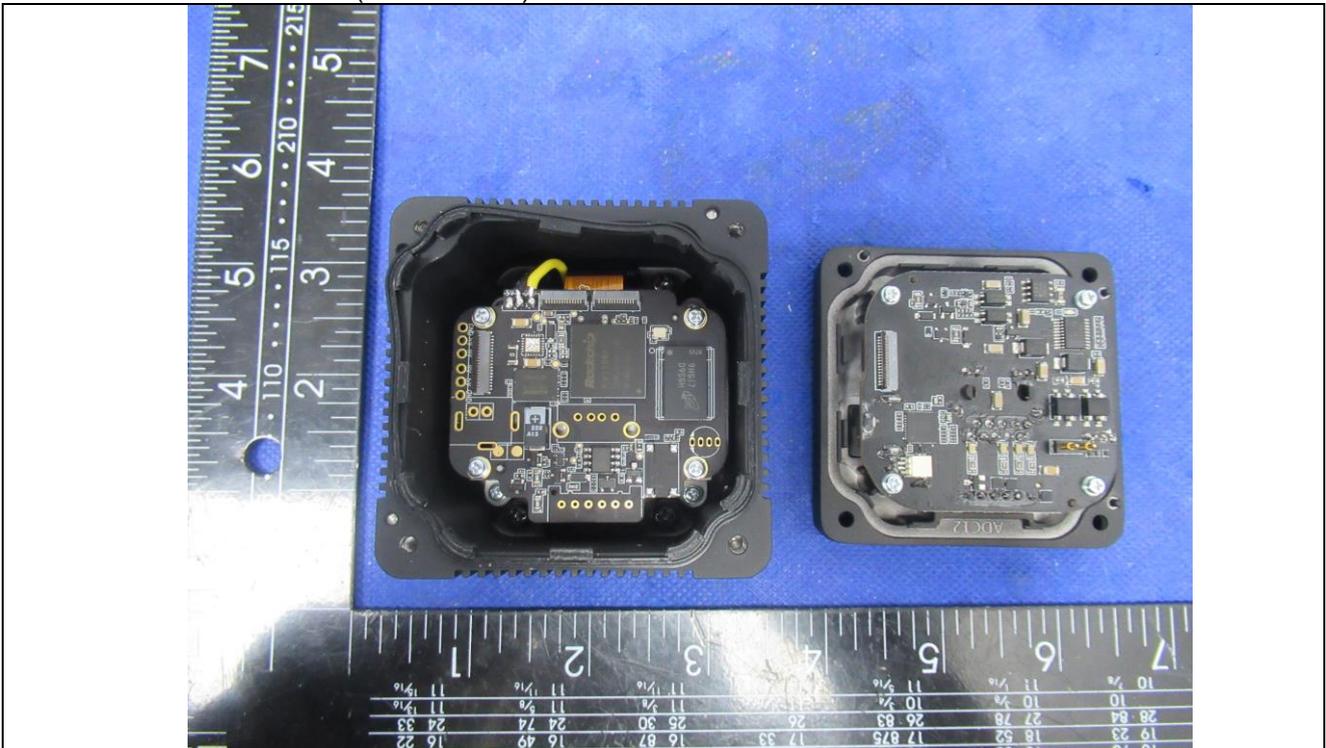
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Details of: DCAM550-P (General view)



Details of: DCAM550-P (Internal view)



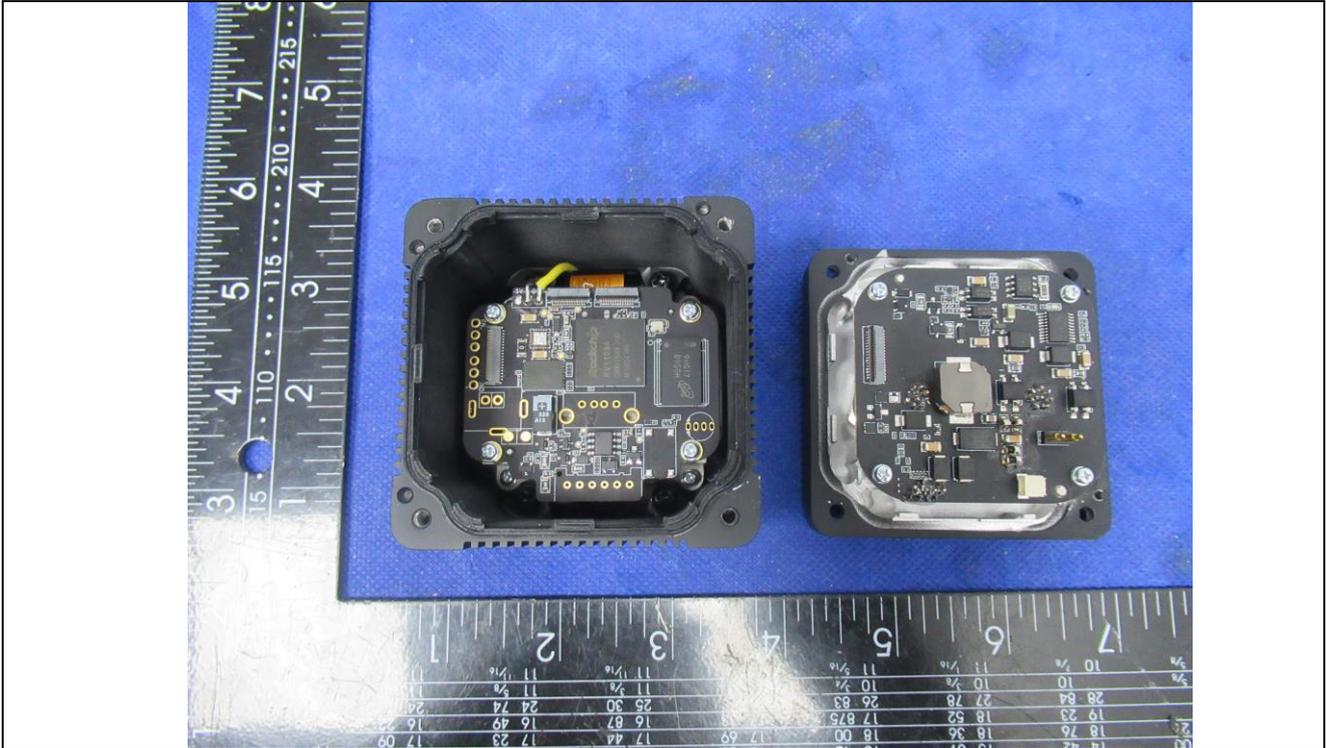
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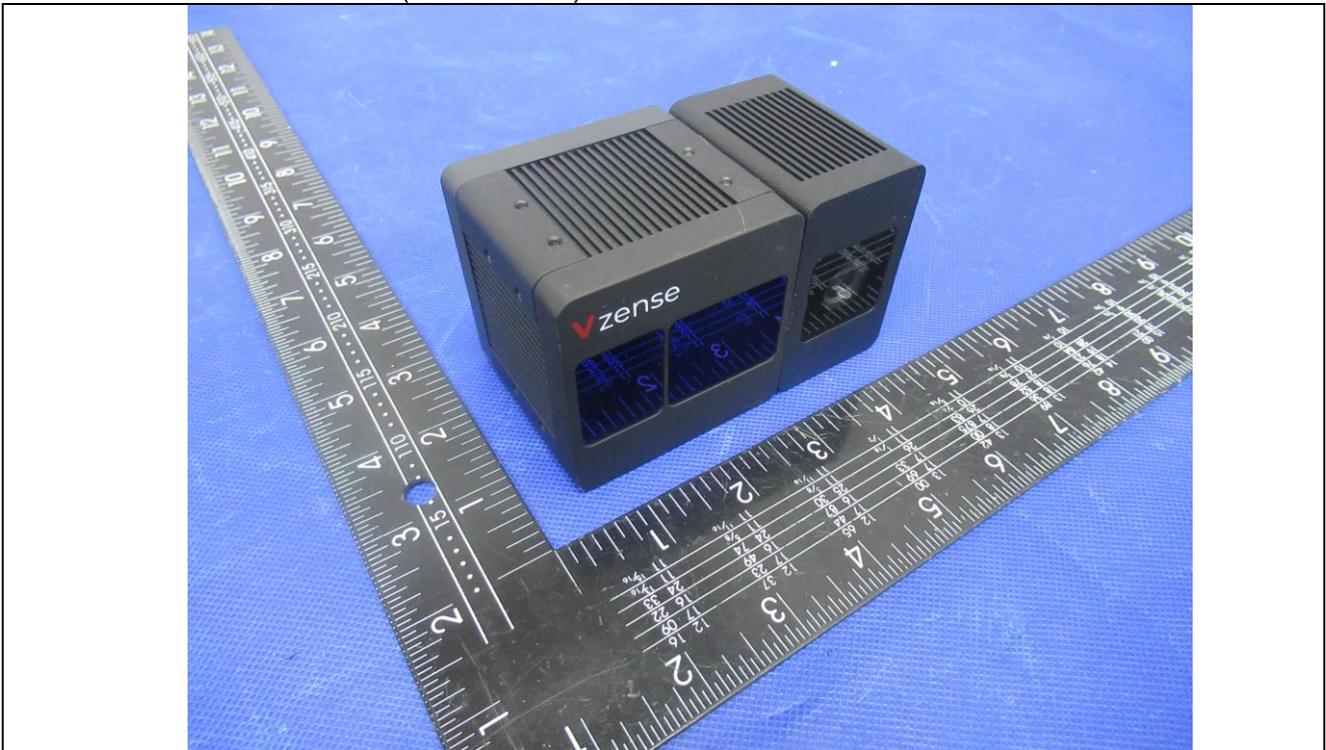
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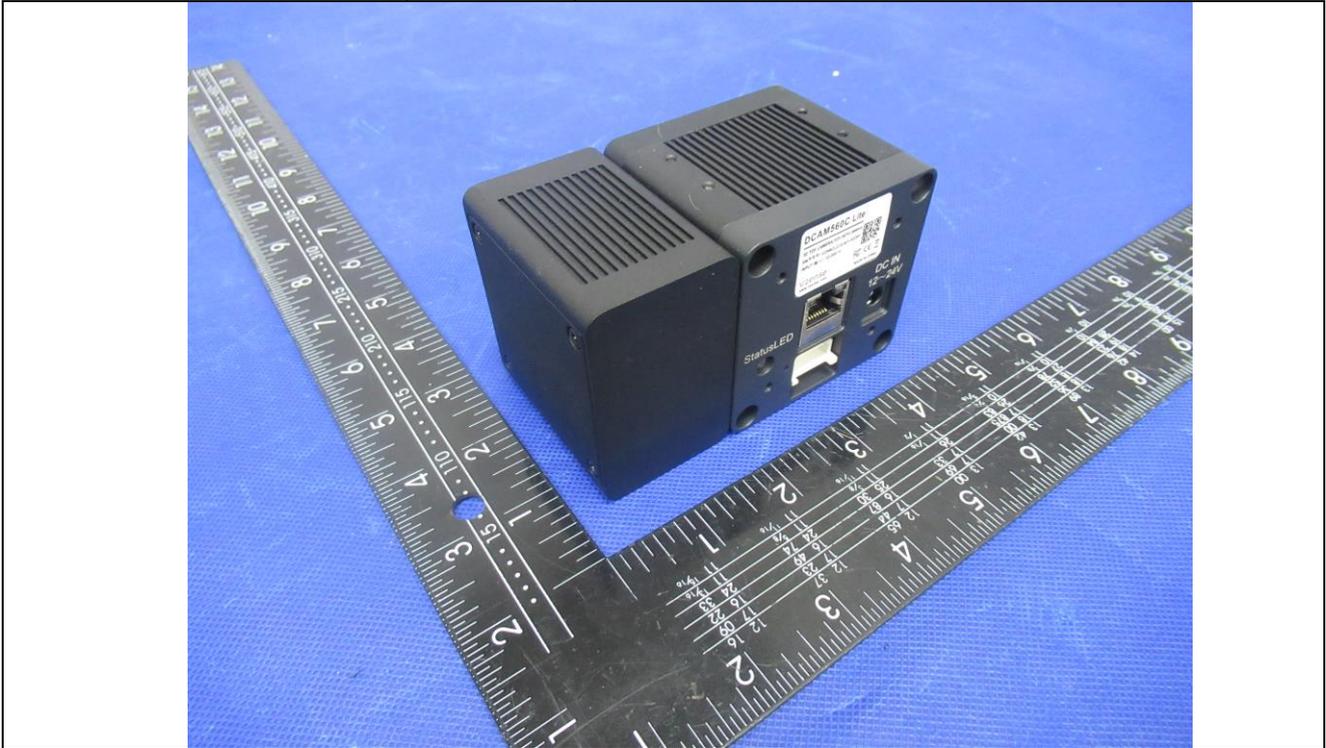
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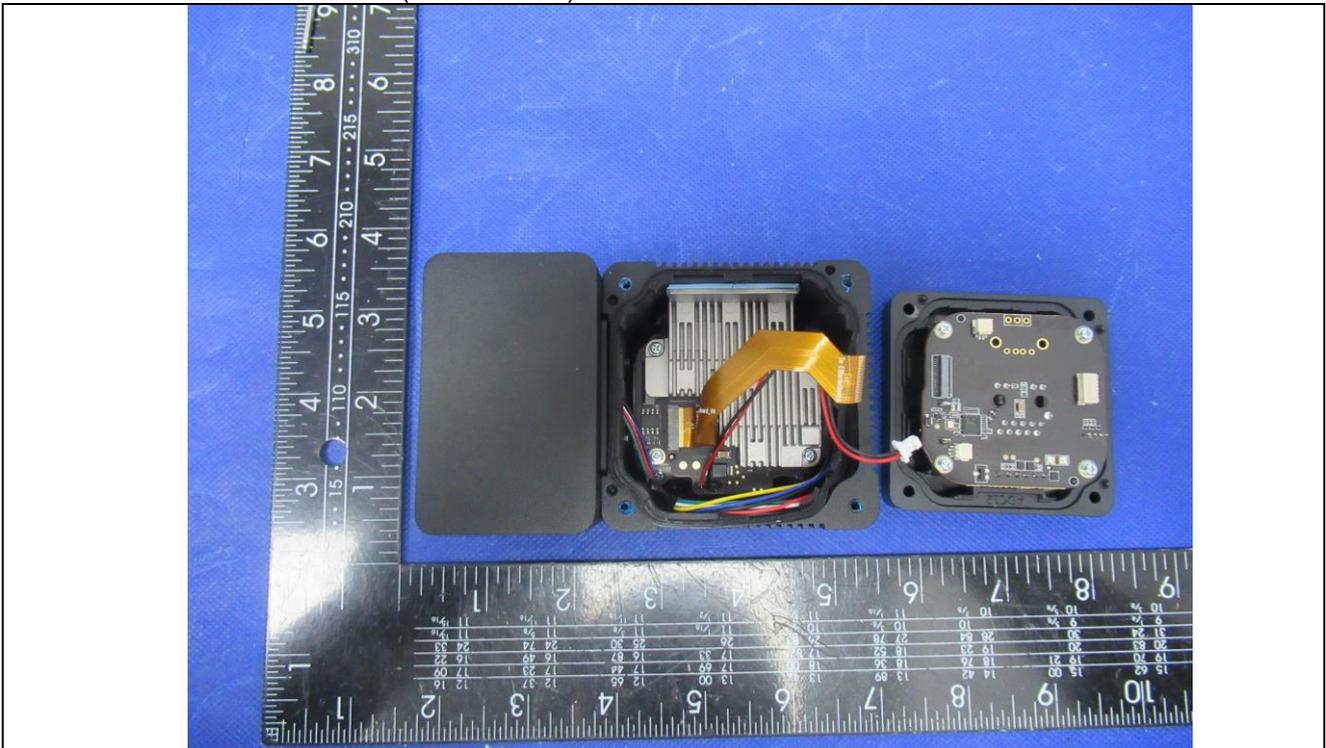
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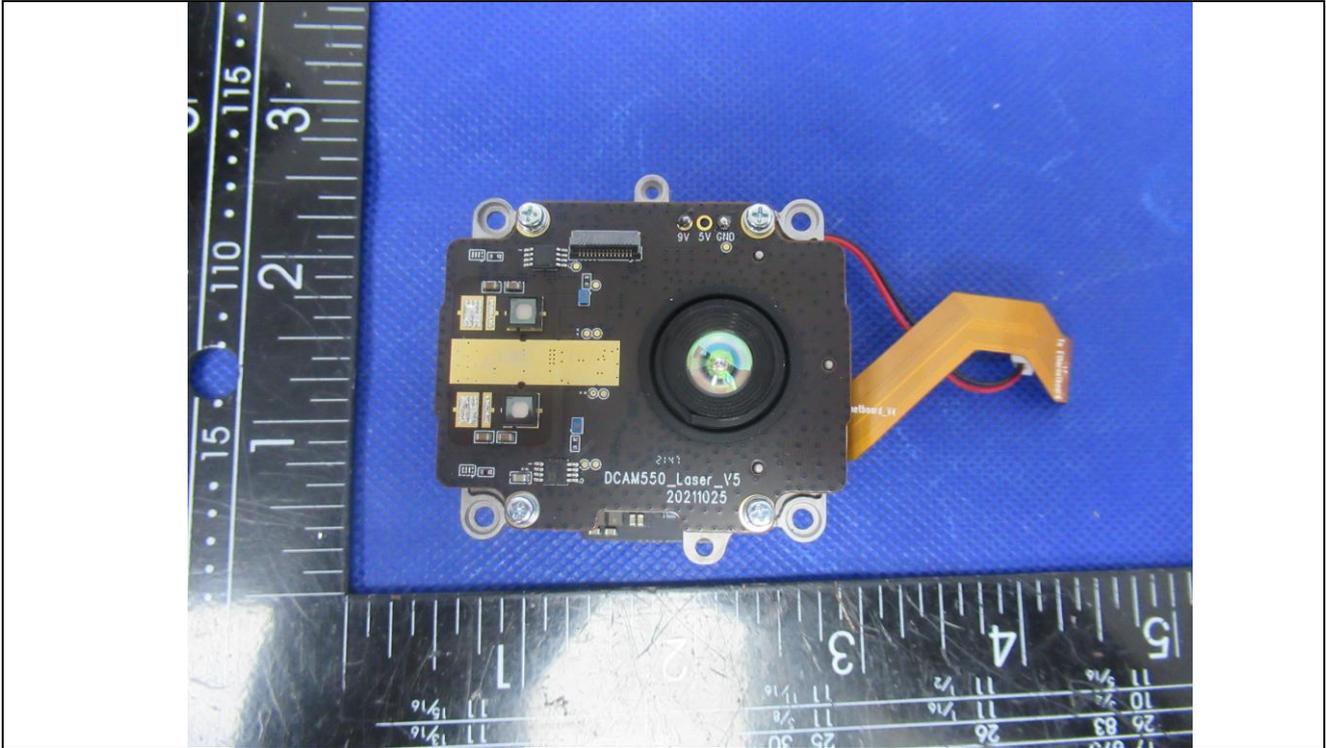
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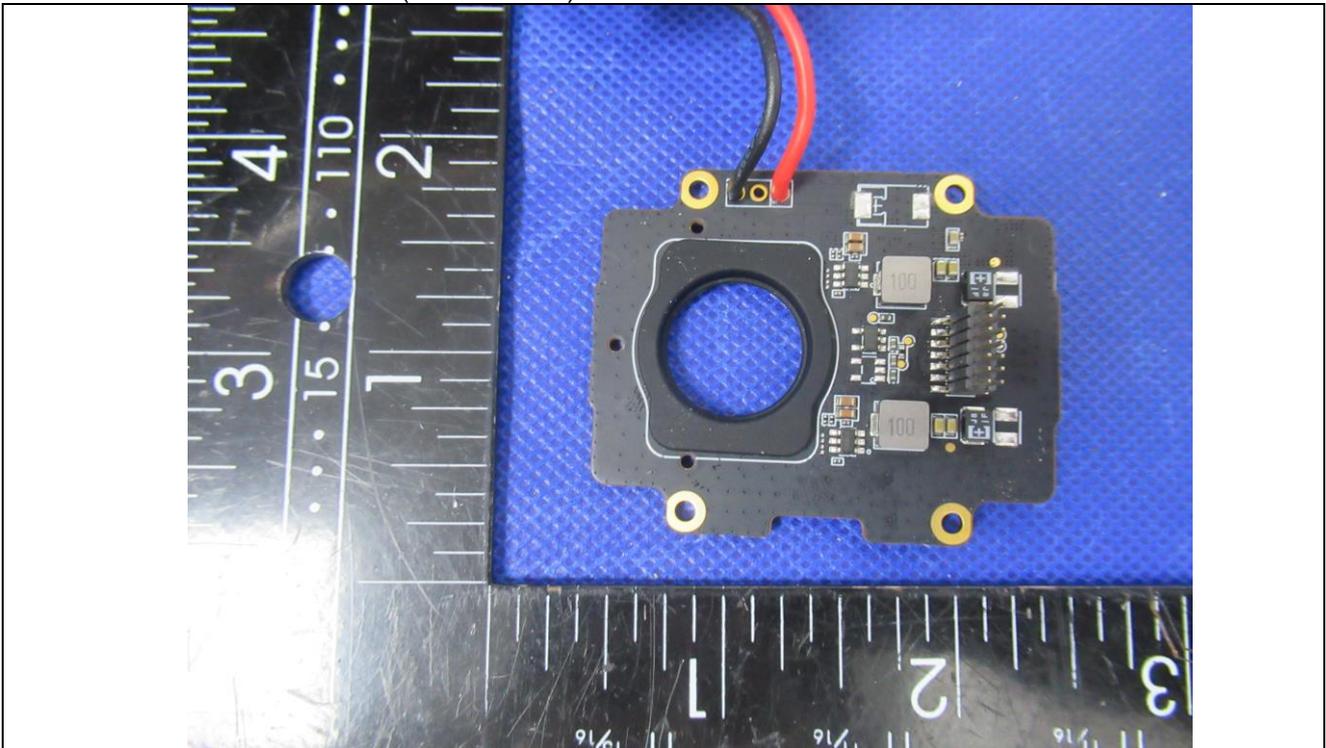
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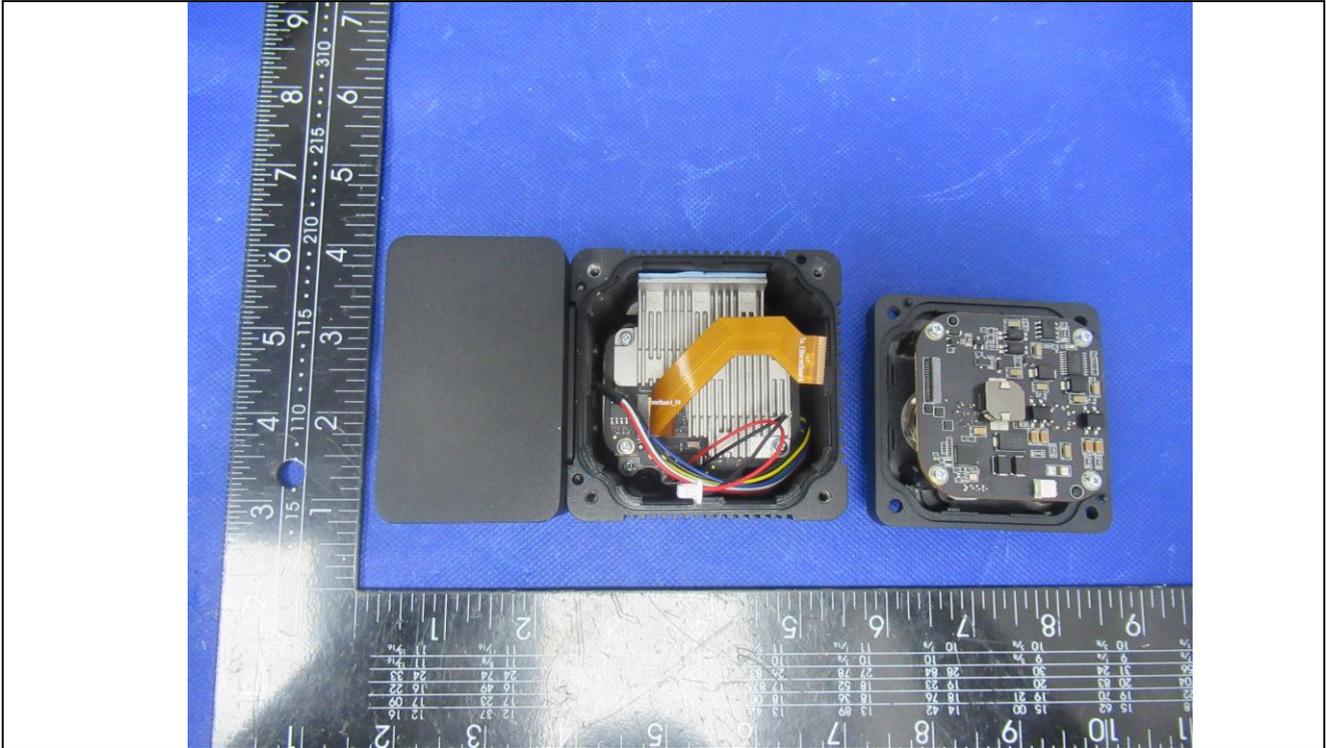
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